

# Modbus TCP / EtherNet/IP Gateway GT200-MT-EI

## User Manual

REV 1.4



*SST Automation*

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# GT200-MT-EI Modbus TCP/EtherNet IP Gateway

## User Manual

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# 1 Product Overview

## 1.1 Product Overview

GT200-MT-EI is a gateway which can realize the interconnection of different industrial Ethernet devices. The gateway supports Modbus TCP master/slave and EtherNet/IP slave. It can finish the data exchange between Modbus TCP network and EtherNet/IP network. Also, it supports the interconnection between Schneider PLC and AB PLC and connecting the Modbus TCP slave devices to the EtherNet/IP network.

## 1.2 Product Features

- Modbus TCP master or slave optional;
- EtherNet/IP slave;
- Redundant power;
- Support network status monitor function;
- Support I/O data monitor function;
- Provide easy-to-use configuration software SST-EE-CFG.

## 1.3 Technical Specifications

- [1] One Ethernet interface, Modbus TCP and EtherNet/IP shares this interface together;
- [2] Ethernet 10/100M self-adaptive;
- [3] IP address conflict detection;
- [4] Support static IP and DHCP function;
- [5] Act as a slave at the EtherNet/IP side, support ODVA standard EtherNet/IP communication protocol;
- [6] Read&write of I/O data of EtherNet/IP supports two ways:
  - a) Direct establish I/O connection to read/write I/O data;
  - b) Use MSG command to read/write I/O data;

[7] As Modbus TCP master, support visiting at most 36 different IP or Modbus TCP slave of different unit ID, support function code 01H, 02H, 03H, 04H, 05H, 06H, 0FH, 10H;

[8] Act as slave at the Modbus TCP side, support 36 TCP connections, support function code 03H, 04H, 06H, 10H;

[9] Max input bytes: 492 bytes, max output bytes: 492 bytes;

[10] Provide byte swap function: No swap, double-byte swap, four-byte swap;

[11] Working temperature: -4°F ~ 140°F (-20°C ~ 60°C), relative humidity: 5% ~ 95% (non-condensing);

[12] External Dimensions (W\*H\*D): 1.57 in\*4.92 in\*4.33 in (40mm\*125mm\*110mm);

[13] Installation: 35mm rail;

[14] Protection class: IP20;

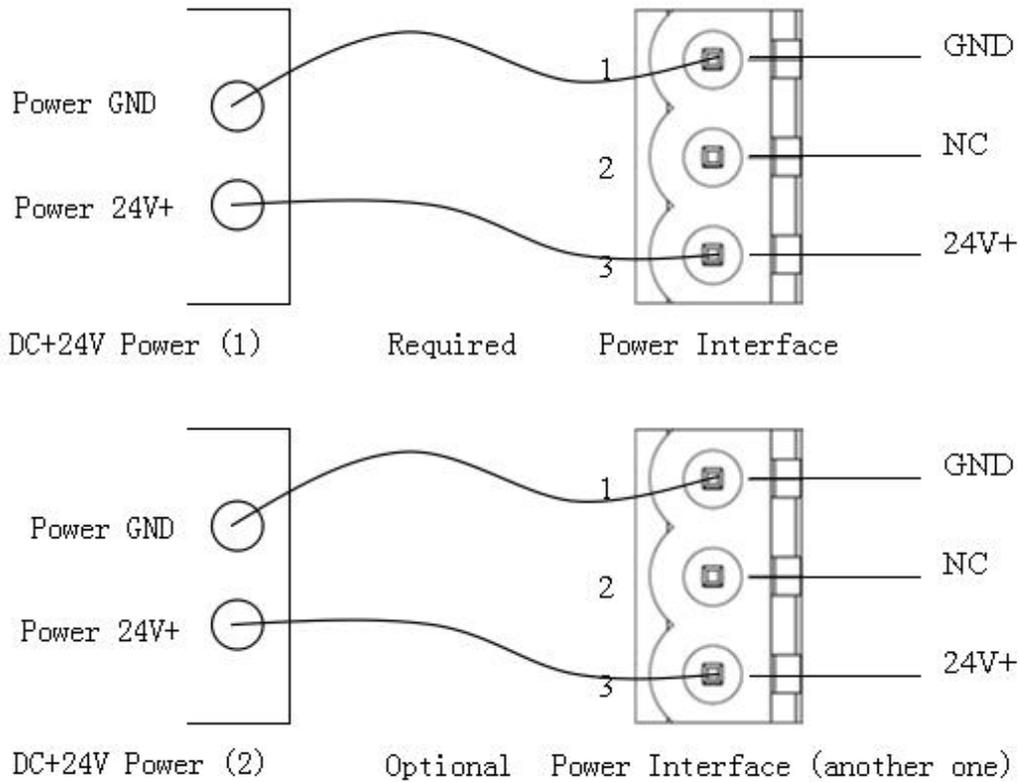
## 2 Quick Start Guide

### 2.1 Connect to the power

Use DC 24V power supply, dual power interface, redundant function. User can use one power route or two routes to provide supply.

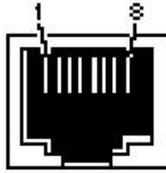
When using two powers to supply power, another power can keep supplying power to ensure the normal operation of equipment if one power fails.

Power wiring is as follows:



## 2.2 Ethernet Interface

Ethernet interface uses RJ-45 connector, 10/100M self-adaptive.

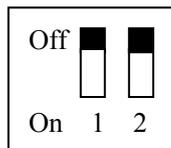


RJ-45 port

Pin	Signal Description
S1	TXD+, Tranceive Data+, Output
S2	TXD-, Tranceive Data-, Output
S3	RXD+, Receive Data+, Input
S4	Bi-directional Data+
S5	Bi-directional Data-
S6	RXD-, Receive Data-, Input
S7	Bi-directional Data+
S8	Bi-directional Data-

## 2.3 DIP Switch

The DIP switch is located at the bottom of the gateway, bit 1 is mode bit and bit 2 is function bit.



Mode (bit 1)	Function (bit 2)	Description
Off	Off	Run mode, allow reading and writing configuration data
Off	On	Run mode, forbid reading and writing configuration data
On	Off	Configuration mode, IP address is 192.168.0.10 (fixed), this mode can read and write configuration data but cannot finish communication between EtherNet/IP and Modbus TCP
On	On	Reserved



## 2.4 Software Installation

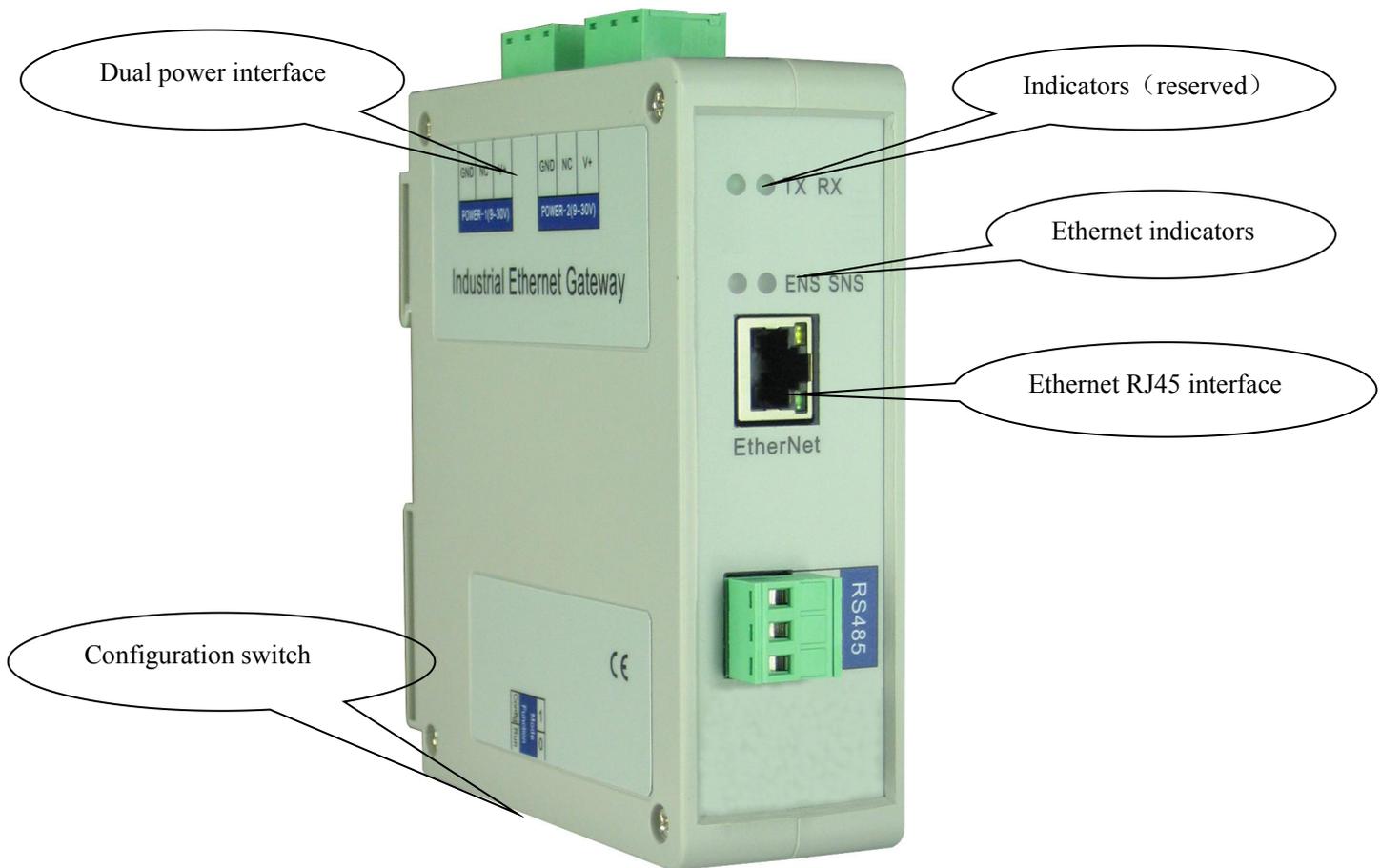
Double click the SST-EE-CFG software; users can install it easily according to the instruction. Open the configuration software and start the configuration of GT200-MT-EI. Detailed information please refer to the using method of SST-EE-CFG software.

**Note:** The network factory setting of GT200-MT-EI is DHCP. If no DHCP Server on the network, users can pull the bit 1 to ON and restart GT200-MT-EI to make the settings take effect. Now, the IP address of GT200-MT-EI is 192.168.0.10 (fixed), subnet mask is 255.255.255.0, gateway address is 192.168.0.1.



## 3 Hardware Description

### 3.1 Appearance

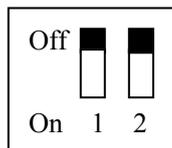


### 3.2 Indicators

Indicators	Status	Descriptions
ENS (EtherNet/IP network status indicators )	Green on	EtherNet/IP connection is established
	Blinking(Green)	EtherNet/IP connection is not established
	Red on	Indicates conflict with IP address
	Blinking(Red)	EtherNet/IP connection is off or DHCP state
SNS (Modbus TCP network status indicators)	Green on	At least one Modbus TCP connection has been established;
	Blinking(Green)	Modbus TCP no connection
	Blinking(Red)	Modbus TCP connection is off and no longer exists
	Blinking(Red) (lasts 3 seconds)	Modbus TCP connection is off
ENS (Orange) and SNS (Orange) (Orange: Red and green light on at the same time)	Simultaneously on	Start-up state
	Blink alternately	Configuration state

### 3.3 Configuration switch

The DIP switch is located at the bottom of the gateway, bit 1 is mode bit and bit 2 is function bit.



Mode (bit 1)	Function (bit 2)	Description
Off	Off	Run mode, allow reading and writing configuration data
Off	On	Run mode, forbid reading and writing configuration data
On	Off	Configuration mode, IP address is 192.168.0.10 (fixed), this mode can read and write configuration data but cannot finish communication between EtherNet/IP and Modbus TCP
On	On	Reserved

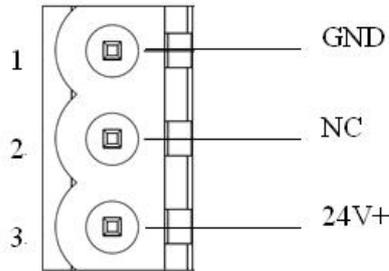
**Notes:**

**Restart GT200-MT-EI (power off and power on) after resetting the configuration to make the configuration take effect!**

### 3.4 Interface

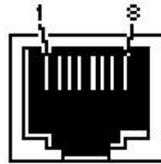
#### 3.4.1 Power Interface

GT200-MT-EI has two power interfaces and power redundant function. When one power fails, another power can keep supplying power.



Pin	Function
1	GND
2	NC, not connected
3	24V+, DC 24V

#### 3.4.2 Ethernet Interface



RJ-45 port

Ethernet interface uses RJ-45 connector; its pin (standard Ethernet signal) is defined as below:

Pin	Signal Description
S1	TXD+, Tranceive Data+, Output
S2	TXD-, Tranceive Data-, Output
S3	RXD+, Receive Data+, Input
S4	Bi-directional Data+
S5	Bi-directional Data-
S6	RXD-, Receive Data-, Input
S7	Bi-directional Data+
S8	Bi-directional Data-

## 4 Instructions of Configuration Software

### 4.1 Notes before Configuration

SST-EE-CFG is the software based on Windows platform. It is used to configure GT200-MT-EI series gateway and set the relevant parameters of two different industrial Ethernet.

Double click the software icon on the desktop after installation to enter the “Select device” interface:



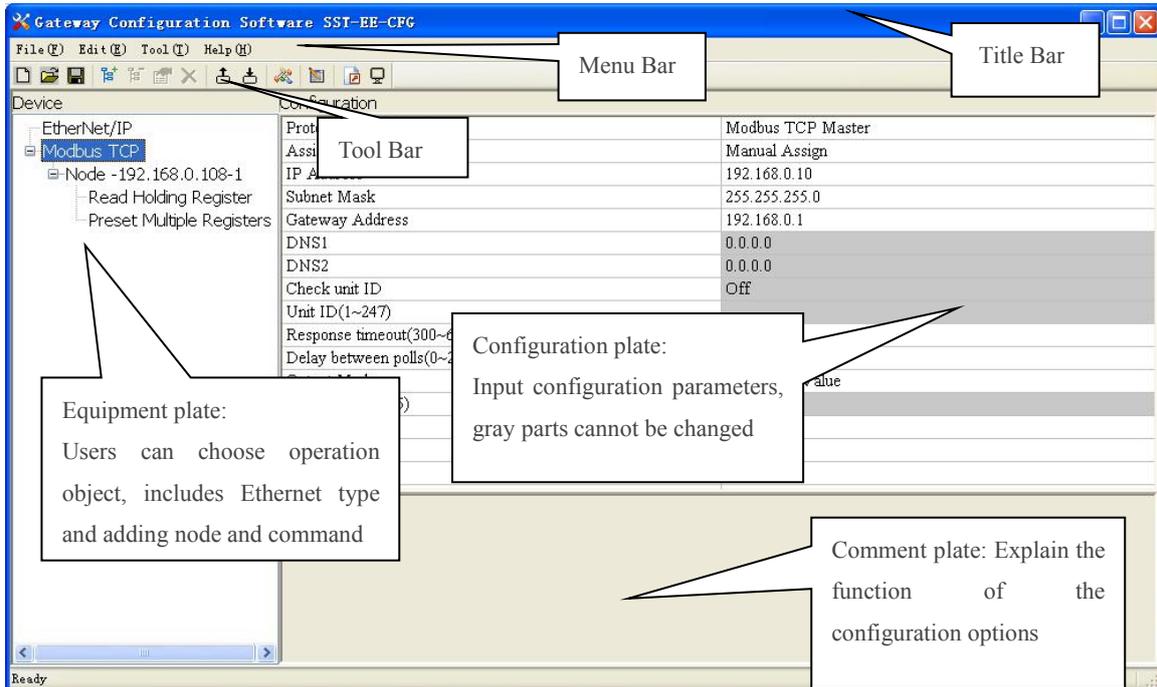
Select “GT200-MT-EI”, click OK to enter into the main interface of GT200-MT-EI (enter into the default parameters setting interface of EtherNet/IP. Click the Ethernet type of equipment view interface to switch the parameters setting interface.

### 4.2 User Interface

The main interface of SST-EE-CFG includes: Title bar, Menu bar, Tool bar, Status bar, equipment plate, configuration plate and comment plate.

**Note:** In this software, all gray parts are the part which cannot be changed.

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## Tool Bar:

Toolbar interface shown as follow:



The function from left to right is: New, Open, Save, Add Node, Delete Node, Add Command, Delete Command, Upload Config, Download Config, Conflict Detect, Auto Mapping, Export Xls and Debug.

-  New: Create a new configuration project
-  Open: Open a configuration project
-  Save: Save current configuration
-  Add Node: Add a Modbus TCP slave node
-  Delete Node: Delete a Modbus TCP slave node
-  Add Command: Add a Modbus command
-  Delete Command: Delete a Modbus command

 Upload Config: Read the configuration information from the module and shown in the software

 Download Config: Download the configuration file to the gateway

 Conflict Detect: To check whether there are some conflicts with configured commands in the gateway

memory data buffer

 Auto Mapping: Used to automatically calculate the mapped memory address without confliction by each

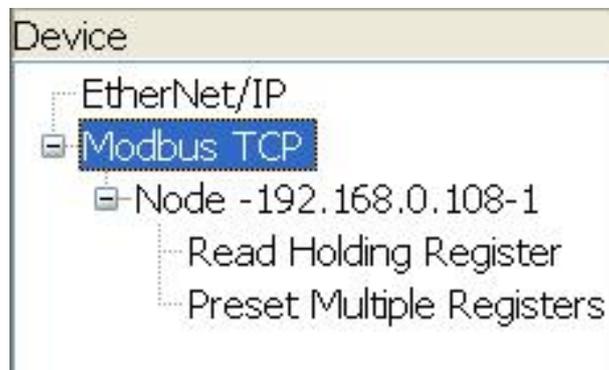
command

 Export Xls: Export current configuration to the local hard disk, saved as .xls file

 Debug: Monitor the gateway memory buffer data

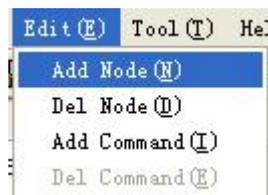
## 4.3 Equipment View Operation

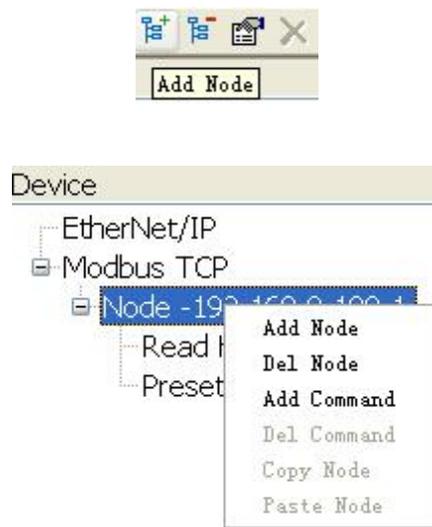
### 4.3.1 Equipment View Interface



### 4.3.2 Equipment View Operation Mode

For equipment interface, support three operation modes: edit menu, edit toolbar and right click edit menu.





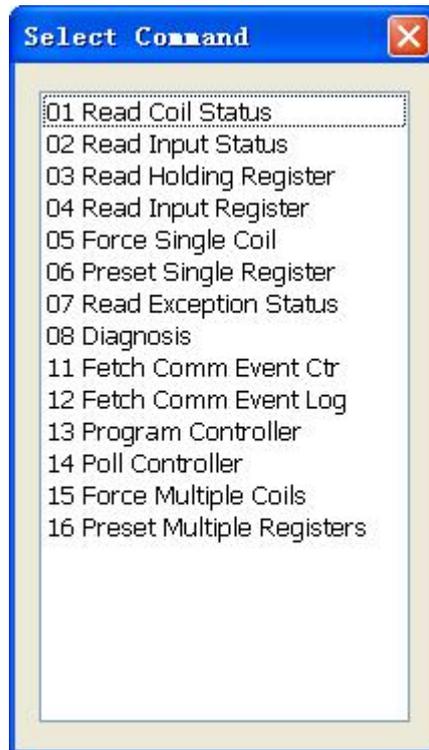
### 4.3.3 Equipment View Operation Types

1) Add node: Left click on Modbus TCP or existing nodes, and then perform the operation of adding a new node. Then there is a new node named "New node" under Modbus TCP.

2) Delete node: Left click on the node to be deleted, and then perform the operation of deleting the node. The node and all commands will be deleted.

3) Add commands: Left click on the node, and then perform the operation of adding command to add a command for the node. It will pop up the command selecting dialog box for users to choose. Shown as below:

Select the command: Double click command item



4) Delete commands: Left click on the command to be deleted, perform the operation of deleting the command.

5) Edit node: Left click the node needs to be reset, and then set parameters of this node in configuration interface.

6) Copy node: Left click the existing node, choose the node and execute the operation of copying nodes (include all commands under the node)

7) Paste node: Left click and choose any existing node, execute operation of paste node. Then at the Ethernet rear part you can see a new node (include all commands under the node); Node parameters of new node is default setting, it needs to be reset.

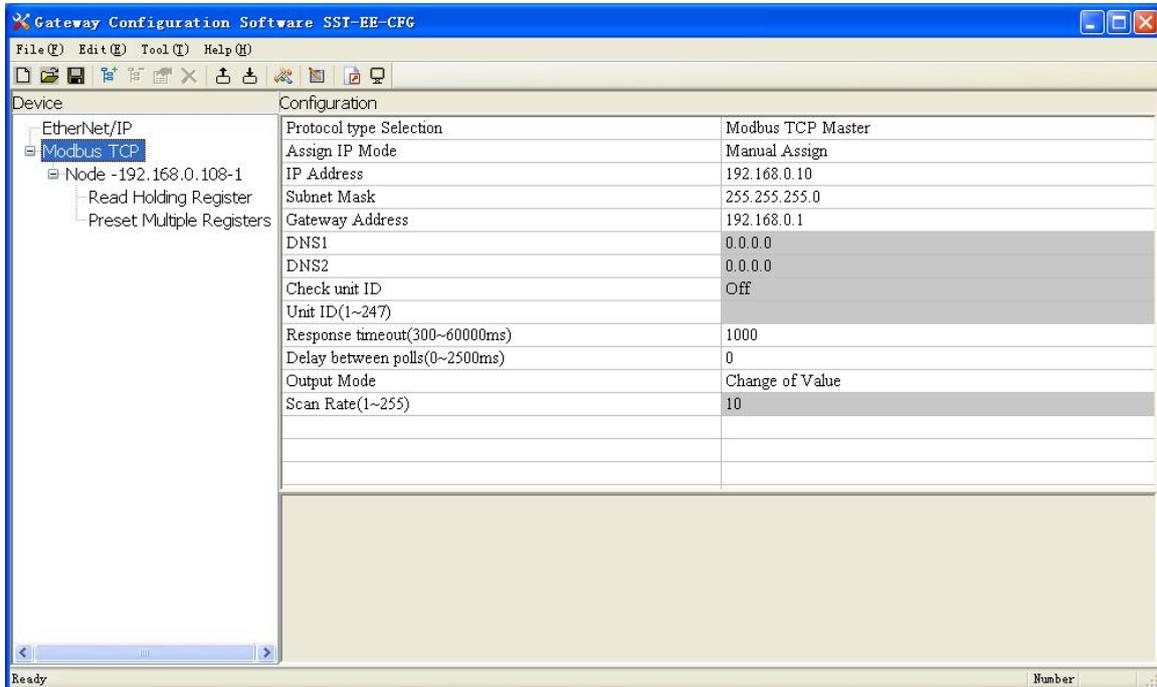
## **4.4 The Operation of Configuration Interface**

### **4.4.1 EtherNet/IP Configuration View Interface**

In the equipment view interface, click Ethernet/IP; configuration view interface is as below:



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Assign IP mode: Manual Assign, BOOTP and DHCP optional.

Response timeout: When Modbus TCP master sends out commands, it waits for the response from slave.

Range: 300~60000ms, the default is 1000.

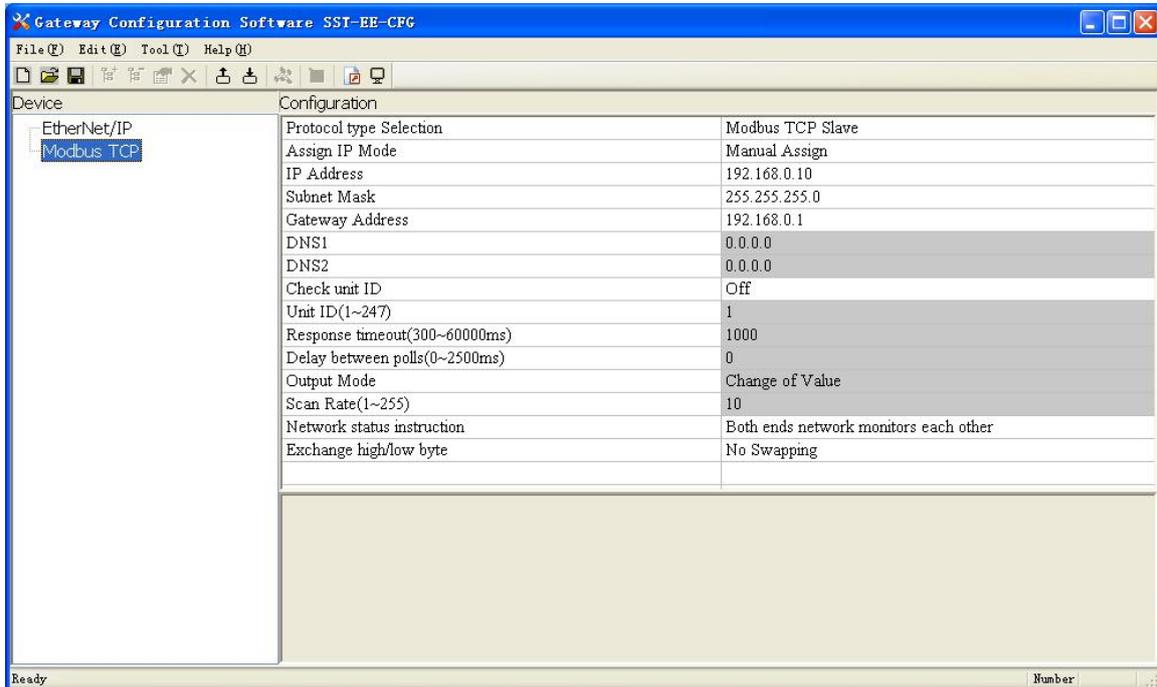
Delay between polls: Receive the right response after one Modbus command has been sent or sending next Modbus command after response timeout, the range is 0~ 2500ms, the default is 0.

Polling mode of output commands: continuous output, disable output and change-of-state output is optional.

Protocol type select: Modbus TCP slave

The configurable items include: Assign IP Mode, IP Address, Subnet Mask, Gateway Address, Check unit ID, Unit ID, Network status indicator, High/Low byte swap. Shown as below:

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Assign IP Mode: Manual Assign, BOOTP and DHCP optional.

Check unit ID: open, close optional.

Unit ID (1~247): valid when “Check unit ID” is opened, 1~247 optional.

Network status indicator: both ends monitor with each other, EtherNet/IP monitor the network state of Modbus TCP, Modbus TCP monitor EtherNet/IP network state and no indicating optional.

High/Low byte swap: No swap, double-byte swap, four-byte swap optional, the default is no swap.

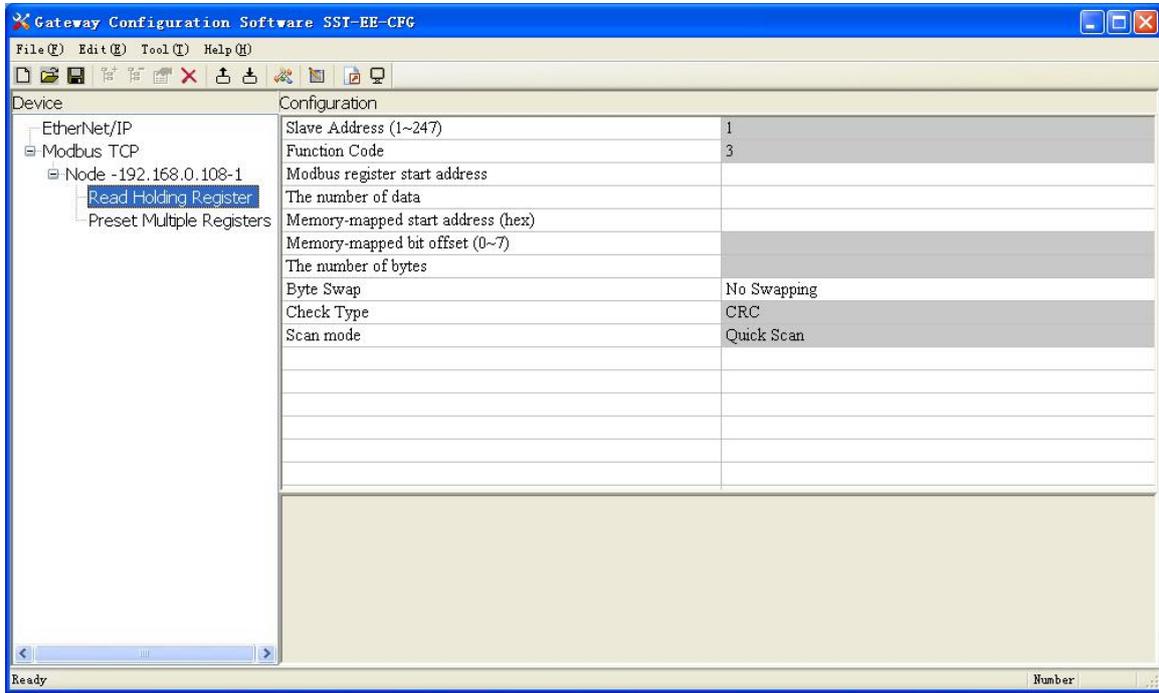
## 4.4.3 Node Configuration View Interface

In equipment interface, click Modbus TCP, when selecting Modbus TCP at protocol type, right click “Modbus TCP” and add new node. The node configuration view interface is shown as below:



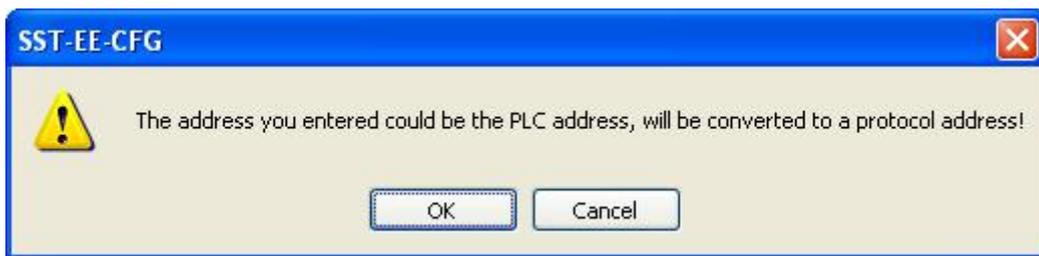
# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual

Memory mapping bit offset and byte-swap.



Modbus register starting address: the starting address of the register/switching value/coil in Modbus slave device. The range of the parameter value is 0 to 65535.

**Note:** This item of SST-EE-CFG indicates protocol address. When users input PLC address, it will pop up the dialog box below. After clicking OK, the PLC address users input will be converted into the protocol address.



Here is the example of PLC address and corresponding protocol address.

Command	PLC address examples	Corresponding protocol address
Coil Status	00001~00010	00000~00009
Input Status	10001~10010	00000~00009
Holding Register	40001~40010	00000~00009
Input Register	30001~30010	00000~00009

For example: When Modbus command is configured as 03H (read holding register), when users input 40001 in this item (Modbus register starting address), it will pop up the dialog box after confirming. When clicking OK, PLC address 40001 will be converted into 0.

Data number: Register/switching value/coil numbers.

Memory mapping starting address (HEX): Data starting address in module memory buffer.

Address range that data is mapped in the module memory

Read command: 0x0000~0x01EB

Write command: 0x4000~0x41EB

Users can also use this area after write command is about local data exchange: 0x0000~0x01EB

Memory mapping bit offset (0~7): For the bit operation command, means the position where the start bit is in the byte, range 0~7

Byte swap: No swap, double byte swap and four-byte optional.

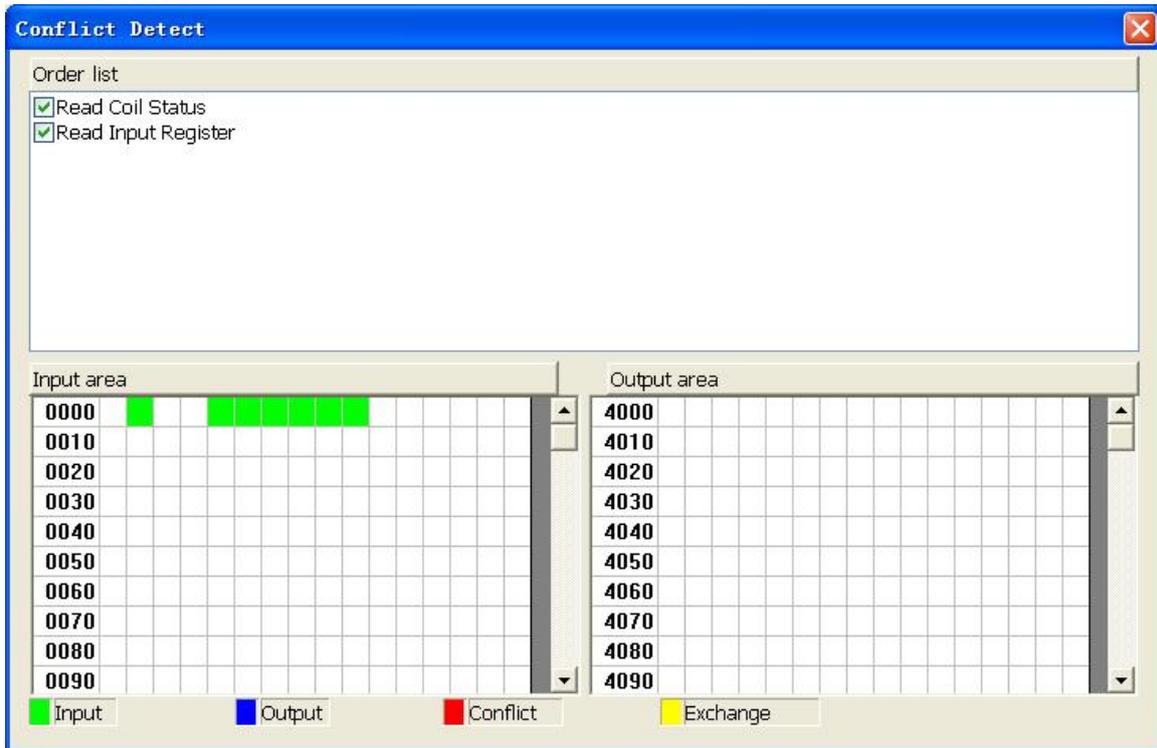
## 4.4.5 Comment Interface

Comment interface displays the explanation of relevant configuration item. For example, when configuring data numbers, comment interface is shown below:

The number of data:  
Function code (3, 4, 16): The number of registers 1~112  
Function code (1, 2, 15): The number of switching value or coil 1~400

## 4.5 Conflict Detect

It is used to check whether there exists confliction in “memory mapping data”. If users find confliction, it can be adjusted in time. The interface is shown below:



### 4.5.1 Command List Operation

It shows configured command in the command list interface. Check box before each command is used to check the position of this command in memory mapping area. Click one command and check the box, it will show the position where relevant commands occupy in the memory mapping area. Click the command again and uncheck the box, the command will not be shown in the mapping area. This function will be used for confliction detect among commands in memory mapping area.



## 4.5.2 Memory Mapping Operation

Memory mapping area divides into input area and output area.

Input mapping address range: 0x0000~0x3FFF;

Output mapping address range: 0x4000~0x7FFF.

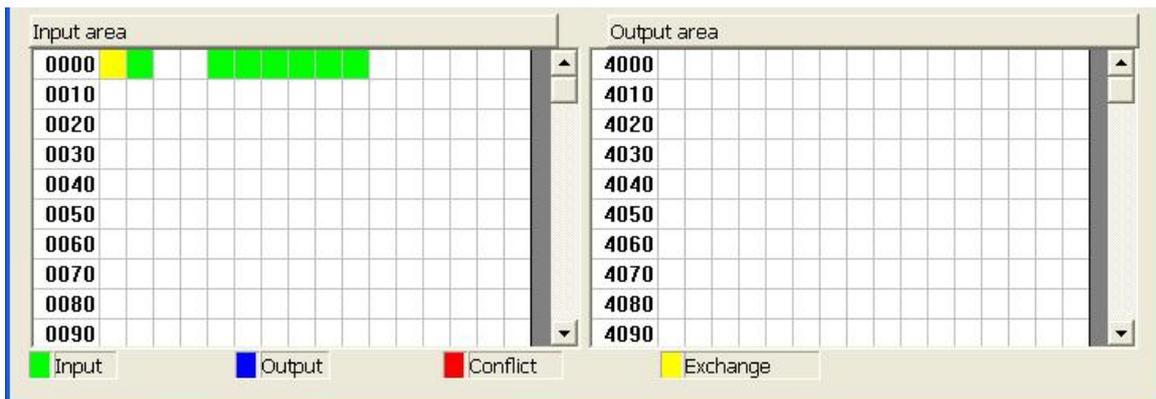
Each grid represents one byte address.

Green: read command is shown in input mapping area, it will be in green without conflict.

Yellow: Write command: When address mapping area is located in input area, it will be in yellow without conflict;

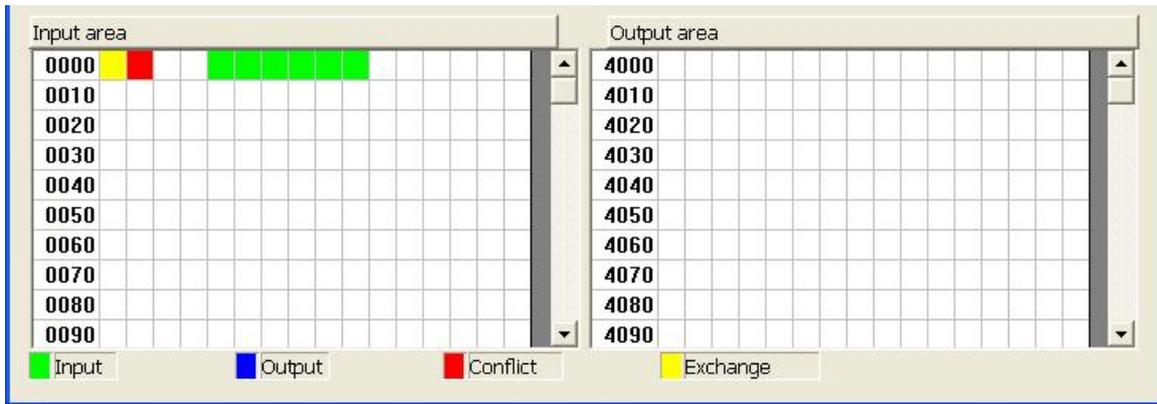
Blue: When address mapping area is located in output area, it will be in blue without conflict.

Red: In input area or output area, different command occupied on the same byte, this byte area will be in red.



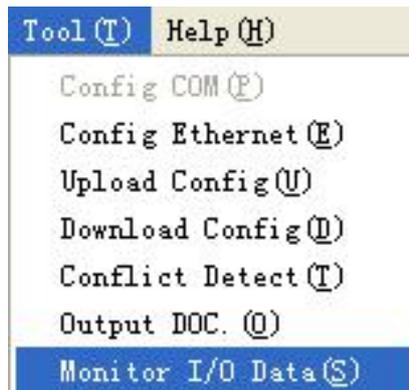
For bit operation command, the above grid displaying meaning works the same.

Click input/output area grids, each bit of relevant byte in the grid will show whether each bit is occupied. As is shown below:



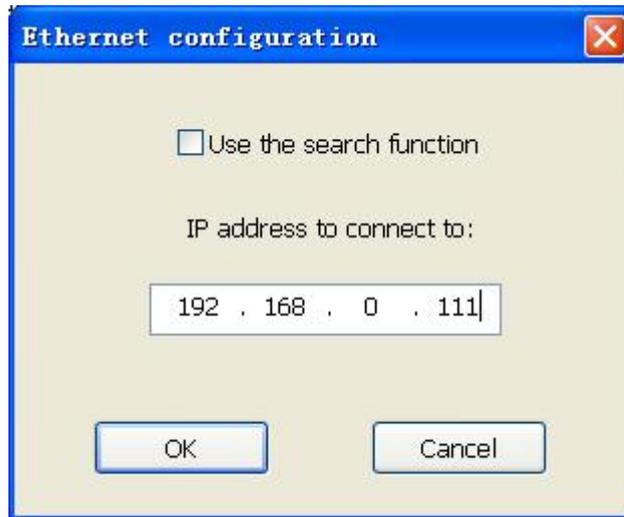
## 4.6 Hardware Communication

The menu item of hardware communication is listed below:



### 4.6.1 Ethernet Configuration

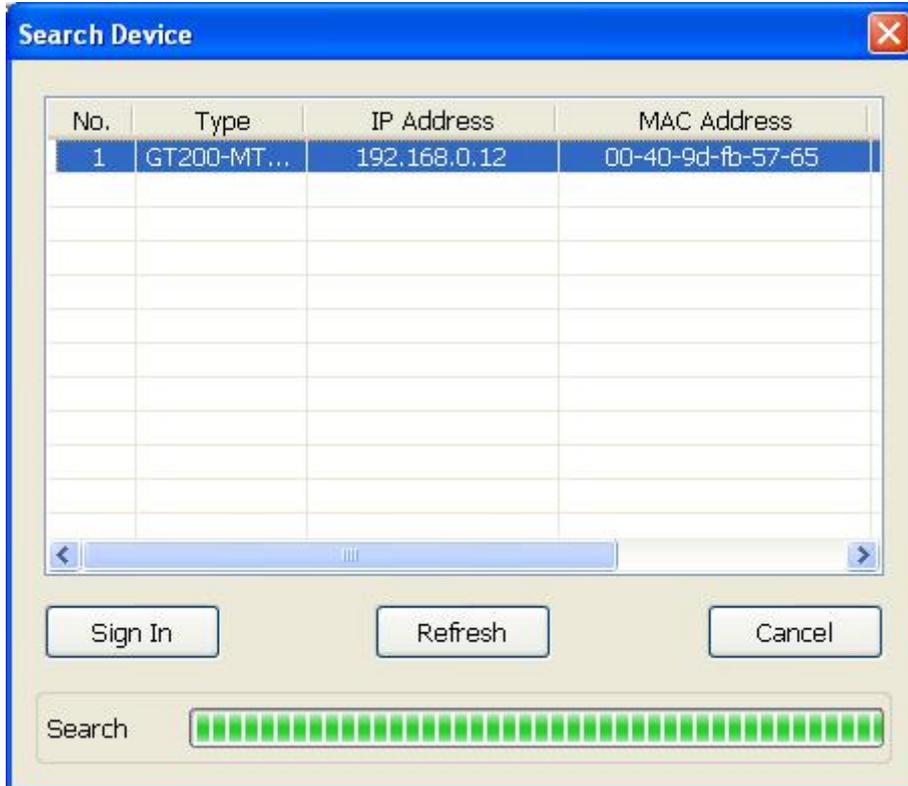
Users can select whether to use the search function. When users use search function, it will search all GT200-MT-EI equipment when uploading and downloading the configuration. When users don't use the search function, users must appoint the IP address of equipment which needs to be connected. It will only list one equipment when uploading and downloading the configuration.



Please click “OK” to confirm your choice, click “cancel” will lead to starting search function.

## 4.6.2 Upload Configuration

Choose upload configuration, it will pop up the dialog box of searching equipment:



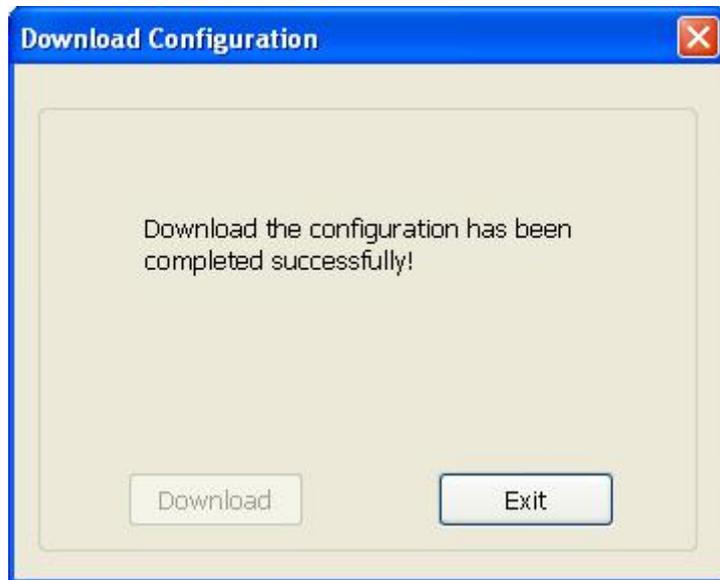
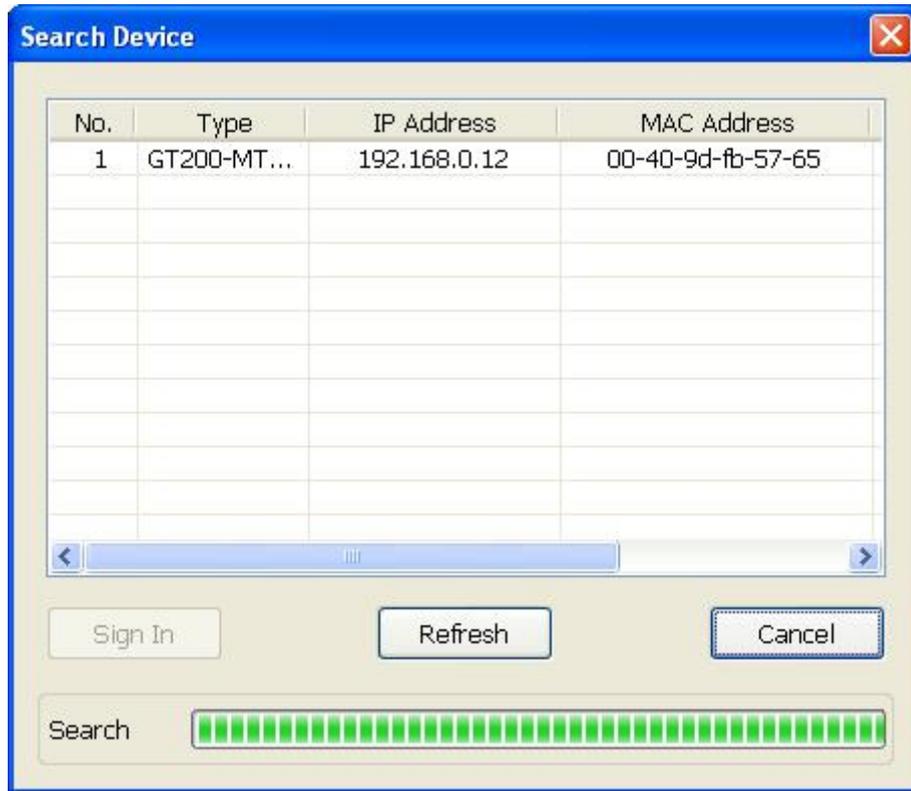
Click “refresh” button will search equipment on the Ethernet again.

Select the equipment you want to configure and click “Sign In” to enter into the upload dialog box. Upload the configuration information from the equipment to the software, the interface is shown below:



### **4.6.3 Download Configuration**

The operation of download configuration is the same as upload configuration:

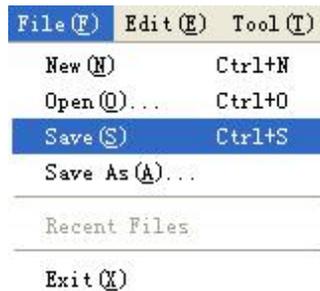


**Notes:** Before downloading, please confirm all configurations have been completed and right.

## 4.7 Load and Save Configuration

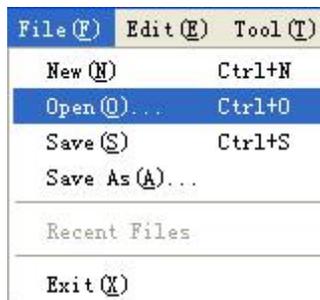
### 4.7.1 Save Configuration Project

Select “Save” and save the configured project as .chg file.



### 4.7.2 Load Configuration Project

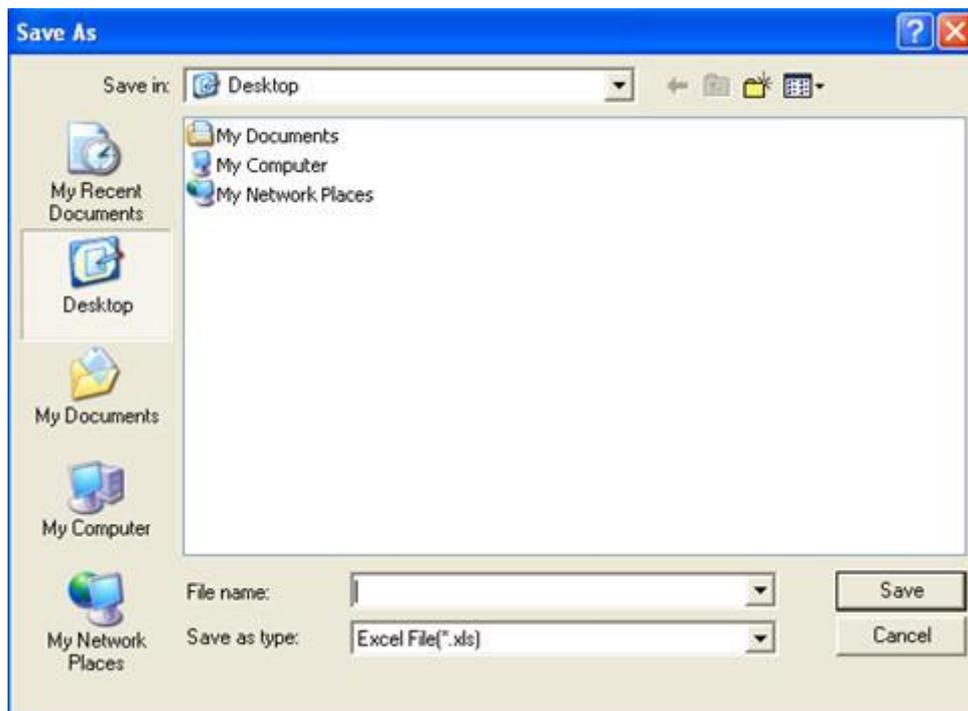
Select “Open” and open the saved .chg file.



## 4.8 Excel File Output

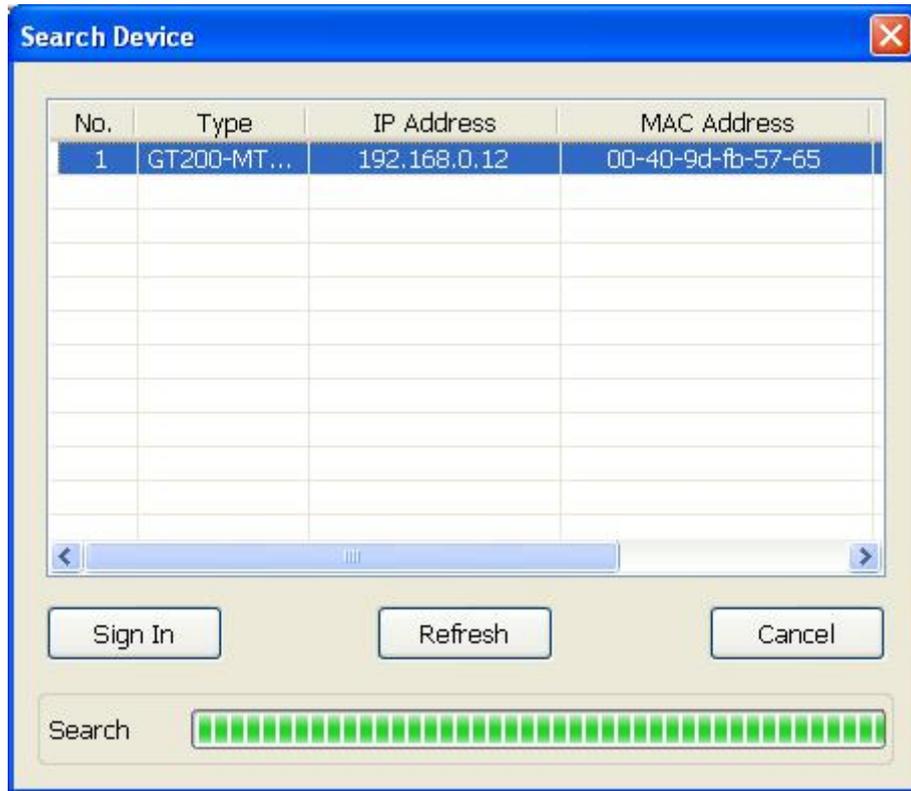
Excel configuration Excel file will help users to check the relevant configuration.

Select the export xls icon , export the configuration information to excel and save. Select the appropriate path, shown as below:

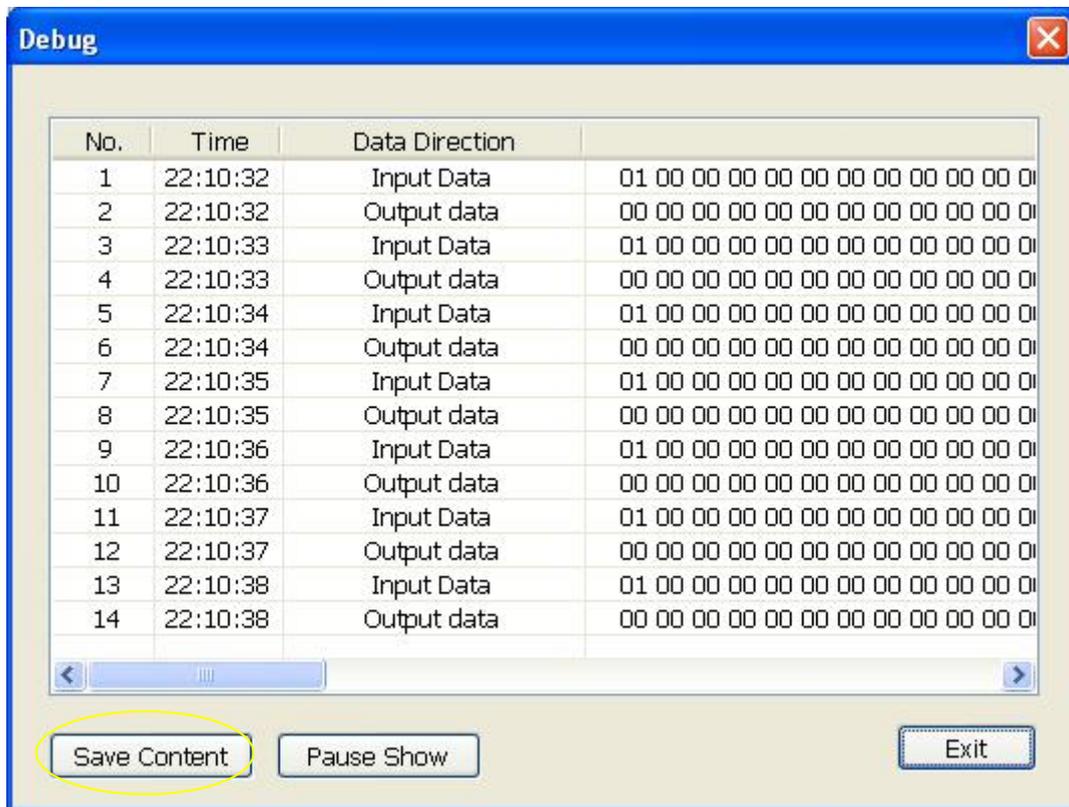


## 4.9 Monitor I/O Data

This function is used to monitor the buffer data, click “Debug” button on the toolbar and it will pop up the dialog box of searching equipment:



Click “Sign In”, it will pop up the I/O data monitor dialog box below:

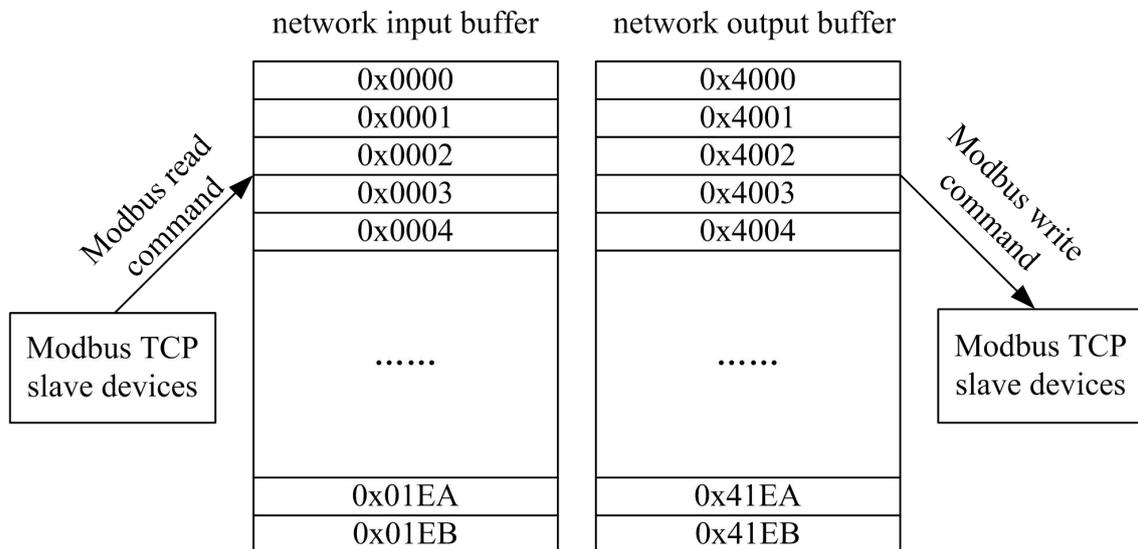


Click “Save Content” button can save relevant content to the PC hard disk. This button becomes “Stop saving”. If you want to finish saving, you can press “Stop saving” button. It can pause displaying buffer data by clicking “Pause displaying”.

## 5 Working Principle of Modbus TCP Master

Ethernet supports Modbus TCP function, described as below:

Data exchange of Modbus TCP and EtherNet/IP of GT200-MT-EI is set up through “mapping”. There are two data buffer areas, one is EtherNet/IP network input buffer and the other is EtherNet/IP network output buffer. Network input and output buffer is all for EtherNet/IP master. When the gateway is Modbus TCP master, Modbus read command will write the read data to the network input buffer for EtherNet/IP accessing. Modbus write register command gets data from network output buffer and export to the Modbus TCP slave equipment through write command.



As is shown above: network input buffer range is 0x0000~0x01EB (function code 01H, 02H, 03H, 04H as data input; function 05H, 06H, 15H, 16H as local data exchange); Network output buffer range is 0x4000~0x41EB (function code 05H, 06H, 15H, 16H as data output).

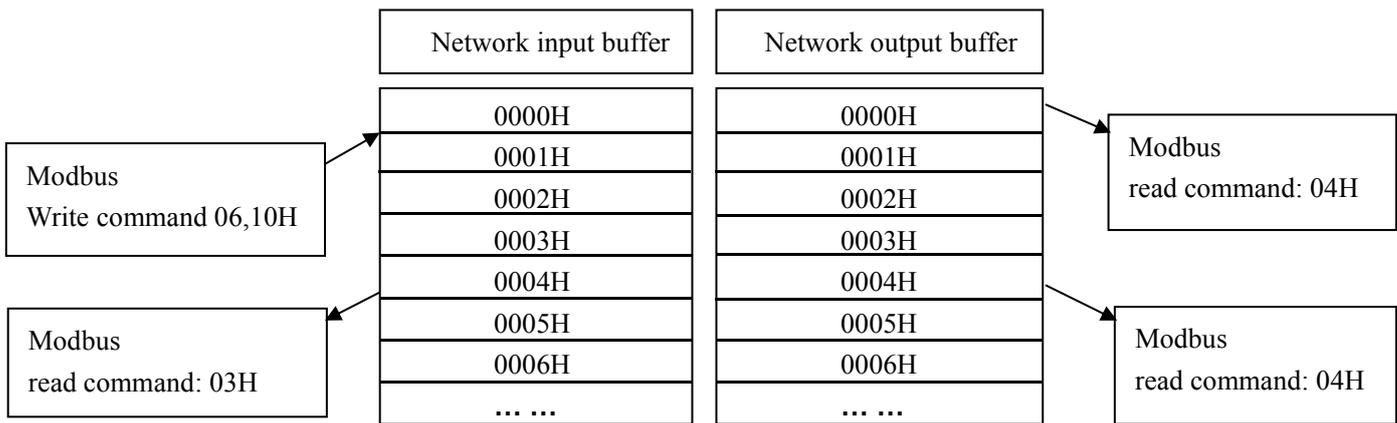
Ethernet can support configuring at most 48 commands, each one can read one group of continuous Modbus registers.



## 6 Working Principle of Modbus TCP Slave

### 6.1 Working Principle

Data exchange of Modbus TCP and EtherNet/IP of GT200-MT-EI is set up through “mapping”. There are two data buffer areas, one is EtherNet/IP network input buffer and the other is EtherNet/IP network output buffer. Network input and output buffer is all for EtherNet/IP. When the gateway is Modbus TCP slave, Modbus write register command will write the read data to the network input buffer for EtherNet/IP accessing. Modbus read command gets data from network output buffer and export to the Modbus TCP master equipment through response message.



The gateway acts as Modbus TCP slave, support function: 03H, 04H, 06H and 10H.

Network input buffer is Modbus TCP master output at the Modbus TCP side. It is mapped to the Modbus read holding register. Users can use No.3 command to read back. It supports 03H, 06H and 10H function code. Register starting address is 40001(0).

Network output buffer is Modbus TCP master input. It is mapped to Modbus input register. Users can use No.4 function code to read data. It supports 04H function code. Register starting address is 30001 (0).

### 6.2 Network Status Monitor

When the gateway acts as Modbus TCP slave, it has the network status monitor function. Described as

below:

- a. EtherNet/IP monitor data are located in the first word of input data, it monitors the numbers that Modbus TCP has been connected to master. If closed, then it doesn't input data;

**Notes:** "Open" monitor function means: in the SST-EE-CFG configuration software, Ethernet parameters "network status indicators" is selected as "two ends network monitors with each other" or "EtherNet/IP end monitors Modbus TCP network status". If "close" monitor function, that means in the configuration software, this parameter is "Modbus TCP end monitors EtherNet/IP network status" or "no indicating".

- b. Modbus TCP slave monitor data is fixed on the register of 35001 (5000). When EtherNet/IP network fails, the register is set to 0 and 1 if network is normal;
- c. No matter open or close the monitor function, it can still get the network status of EtherNet/IP by reading the register which address is 35001 (5000);
- d. If opened, it will map the register which address is 35001 (5000) to the register which address is 30001 (0), EtherNet/IP output data starts to be mapped the address starting from 30002 (1);
- e. If closed, EtherNet/IP output data will be mapped to the address starting from 30001 (1).

**Notes:** "Open" monitor function means: in the SST-EE-CFG configuration software, Ethernet parameters "network status indicators" is selected as "two ends network monitors with each other" or "Modbus TCP end monitors EtherNet/IP network status". If "close" monitor function, that means in the configuration software, this parameter is "EtherNet/IP end monitors Modbus TCP network status" or "no indicating".

## 7 EtherNet/IP Connection Parameters Set

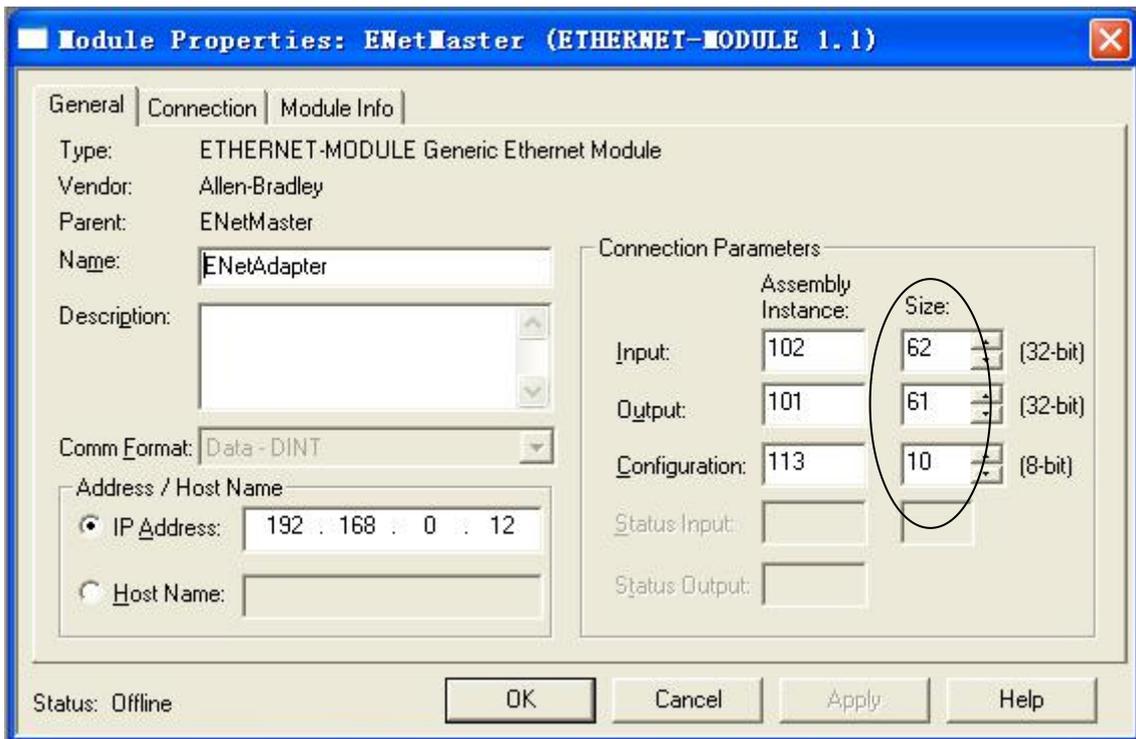
Connection parameters the gateway provides are as below:

- Input bytes number Instance102, range 5~496 bytes, the default value is 496 bytes;
- Output bytes number Instance 101, range 1~492 bytes, the default value is 492 bytes;
- Config bytes Instance113, 10 bytes (fixed).

Input Instance 102 data length can be set in the software SST-EE-CFG, range 5~496 bytes, among them the first 4 bytes is real-time frame header (reserved);

Output Instance101 data length can be set in the software SST-EE-CFG, range 1~492 bytes.

Take configuration parameters of RSLogix5000 as an example:



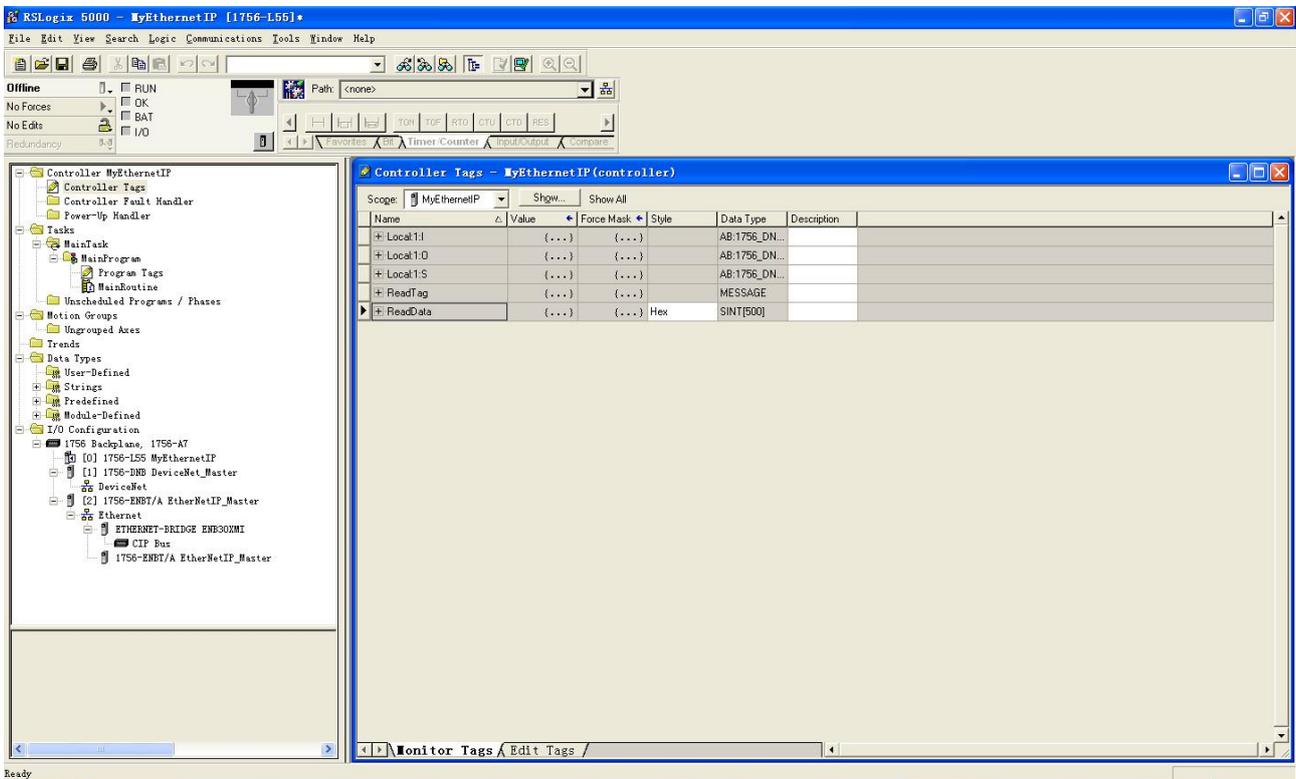
Notes: The “Size” (the bytes number that has been configured) in the above picture, is consistent with the input/output bytes number of Instance which has been configured in the configuration software SST-EE-CFG). In the above picture, “Size” is 62 ( $62 \times 32 / 8 = 248$ ) in the input bytes Instance102. Now, the relevant bytes number should also be 248 in the configuration software.

## 8 How to Read/Write I/O Data using MSG

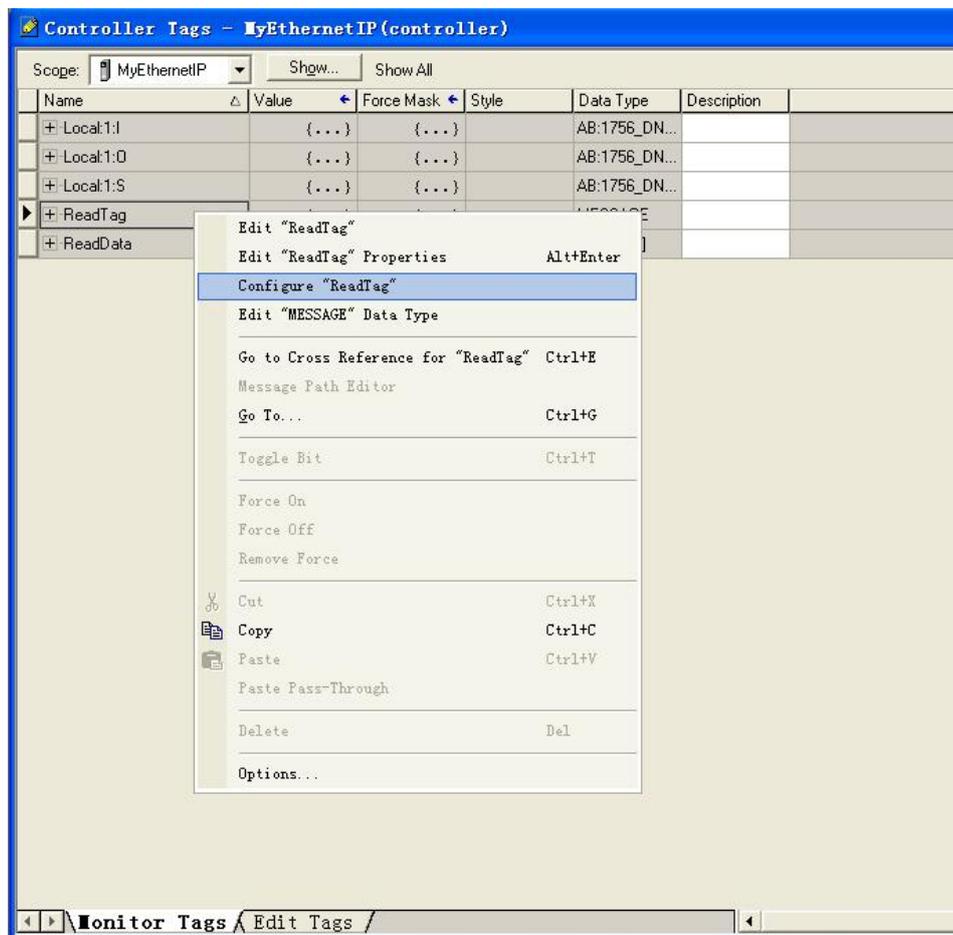
The following RSLogix 5000 example will describe how to read/write I/O data using MSG.

### 8.1 Read I/O Data

Create a new project; it is in the “Offline” mode. Add two new tags “ReadTag” and “ReadData” under the “Controller Tags” and set the type of “ReadTag” as “MESSAGE” and “ReadData” as “SINT[500]”.



Right click “ReadTag”, select “Configure “ReadTag””:



In the new pop-up window, it needs to set some parameters as below:

Message Type: CIP Generic

Service Type: Select "Get Attribute Single", now, relevant service code will become "e (Hex)"

Class: 4 (Hex)

Instance: 102

Attribute: 3 (Hex)

Destination: Select "ReadData" label, now, the data that have been got will be saved in this tag.

# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual

**Message Configuration - ReadTag**

Configuration\* | Communication | Tag

Message Type: CIP Generic

Service Type: Get Attribute Single

Service Code: e (Hex) Class: 4 (Hex) Instance: 102 Attribute: 3 (Hex)

Source Element: [ ]

Source Length: 0 (Bytes)

Destination: ReadData

New Tag...

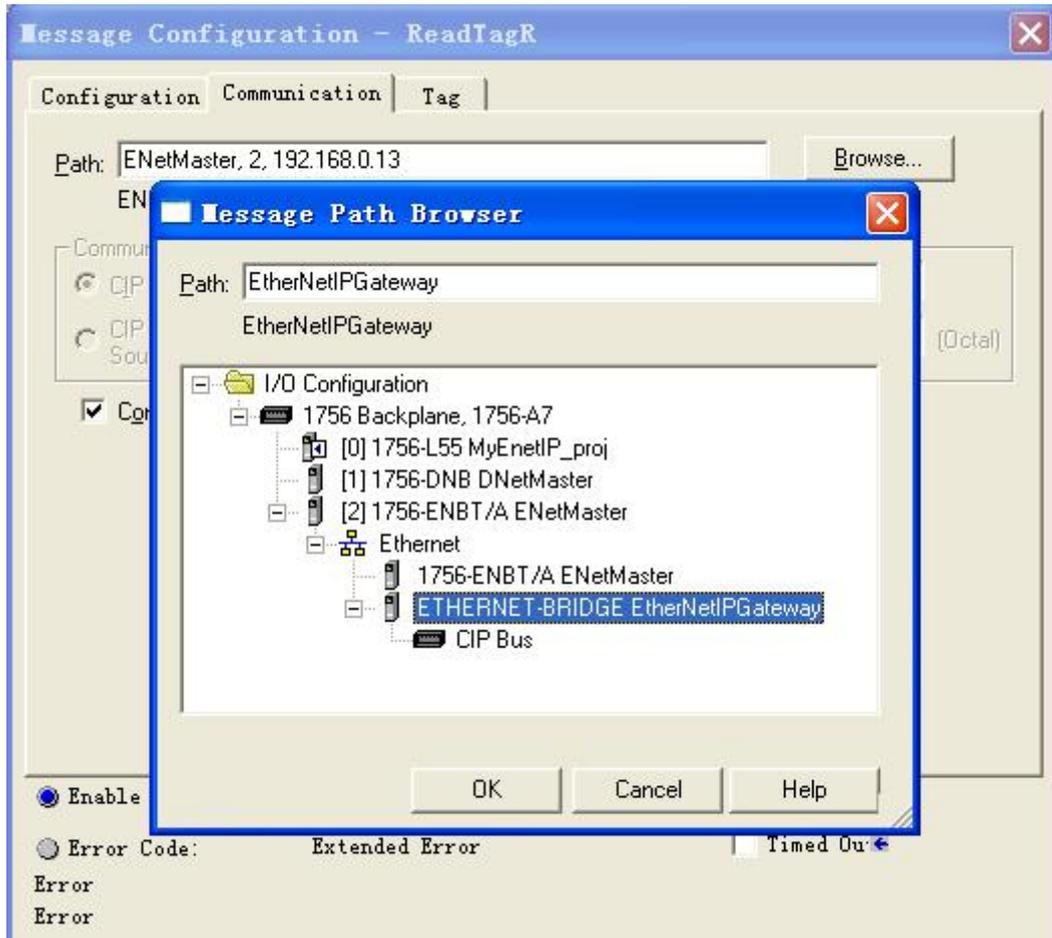
Enable  Enable Waiting  Start  Done Done 0

Error Code: Extended Error  Timed Out

Error  
Error

Select “Communication” label, first click “Browse” button; select the gateway PLC has connected with, click “OK” to confirm:

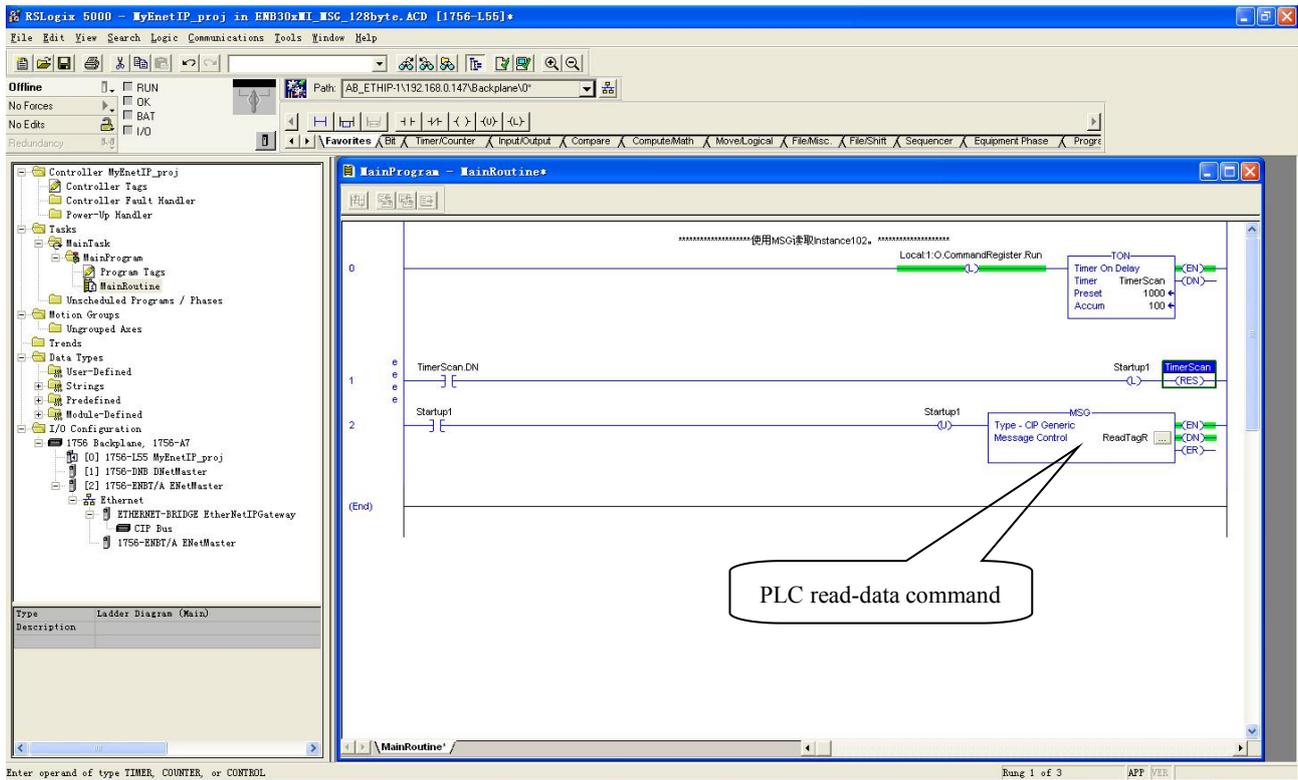
# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual



Shown as picture below, add a “MSG” command and select “ReadTag” as “Message Control” in the “MainRoutine” of “MainProgram”. This is a simple command which can sent a read request, it still needs to add some logic commands to trigger this command in common program. About the detailed information, please refer to RSLogix5000.

Download the program to the PLC and set PLC into “Online” state.

# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual

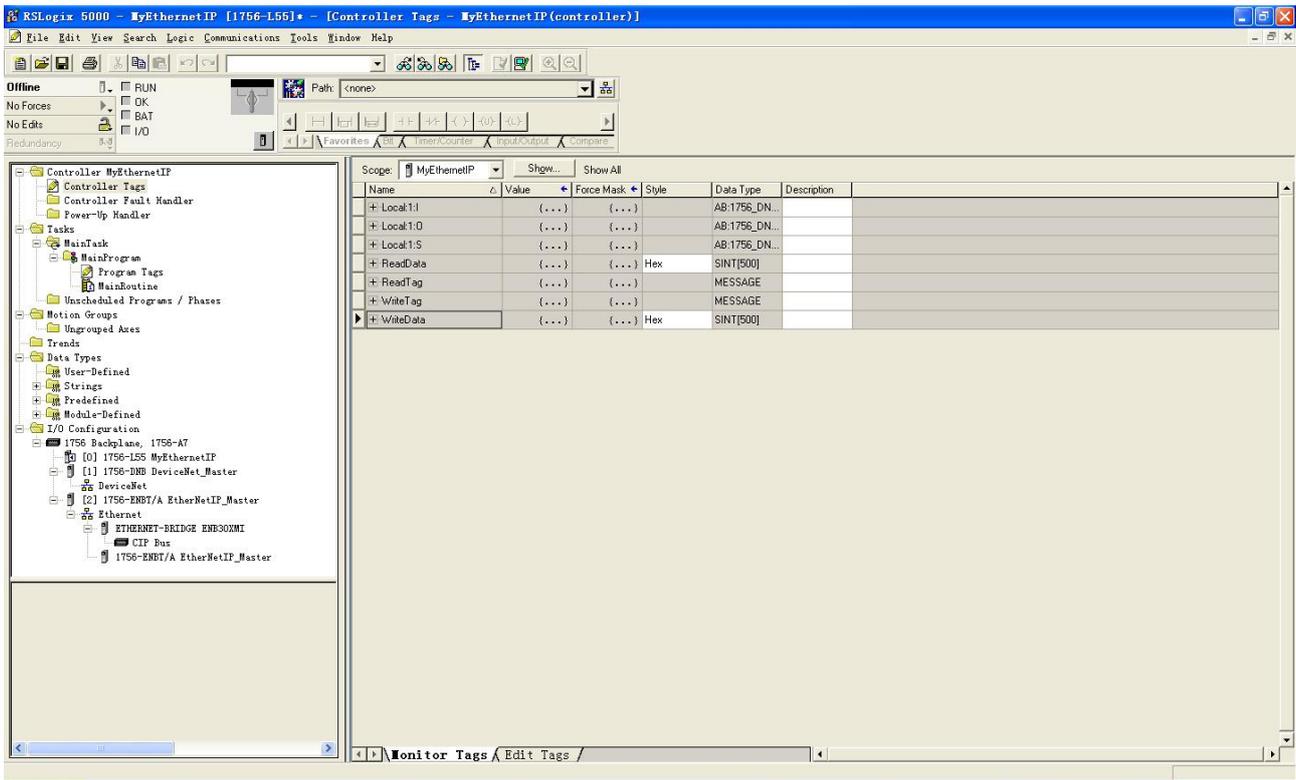


Click “Control Tags” and select “Monitor Tags”, unfold “ReadData”, you will see that PLC can read the data of Modbus TCP master or Modbus TCP slave through the gateway GT200-MT-EI.

## 8.2 Write I/O Data

Enter the “Offline” mode, add two new tags “WriteTag” and WriteData” under the “Controller Tags”. Define the type of “WriteTag” as “MESSAGE” and “WriteData” as “SINT[500]”:

# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual

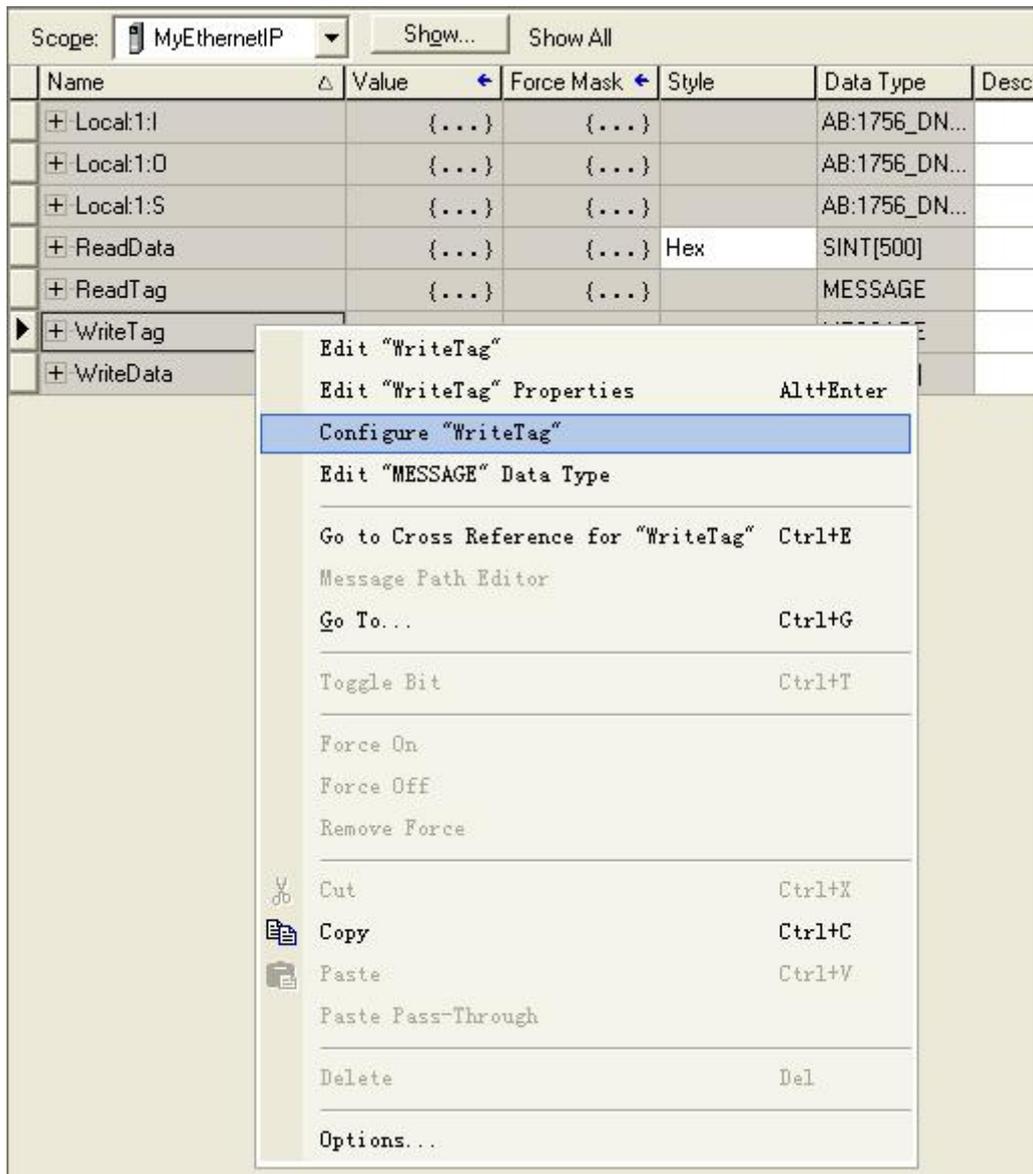


Enter the “Monitor Tags” interface; input some data in the “WriteData” tag. There data will be outputted to GT200-MT-EI through PLC. Described as below picture, 0x10, 0x20, 0x30, 0x40, 0x50, 0x60, 0x70, 0x80 and 0x90 are the data that will be outputted.

# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual

Scope: <input type="text" value="MyEthernetIP"/> <input type="button" value="Shgw..."/> <input type="button" value="Show All"/>							
	Name	Value	Force Mask	Style	Data Type	Description	
	+ Local:1:I	{...}	{...}		AB:1756_DN...		
	+ Local:1:O	{...}	{...}		AB:1756_DN...		
	+ Local:1:S	{...}	{...}		AB:1756_DN...		
	+ ReadData	{...}	{...}	Hex	SINT[500]		
	+ ReadTag	{...}	{...}		MESSAGE		
	- WriteData	{...}	{...}	Hex	SINT[500]		
	+ WriteData[0]	16#10		Hex	SINT		
	+ WriteData[1]	16#20		Hex	SINT		
	+ WriteData[2]	16#30		Hex	SINT		
	+ WriteData[3]	16#40		Hex	SINT		
	+ WriteData[4]	16#50		Hex	SINT		
	+ WriteData[5]	16#60		Hex	SINT		
	+ WriteData[6]	16#70		Hex	SINT		
	+ WriteData[7]	16#80		Hex	SINT		
	+ WriteData[8]	16#90		Hex	SINT		
	+ WriteData[9]	▼ 16#00		Hex	SINT		
	+ WriteData[10]	16#00		Hex	SINT		

Right click “WriteTag”, select “Configure “WriteTag””:



In the new pop-up window, it needs to configure as below:

Message Type: CIP Generic

Service Type: Select "Set Attribute Single", now, relevant Service Code will become "10 (Hex)"

Class: 4 (Hex)

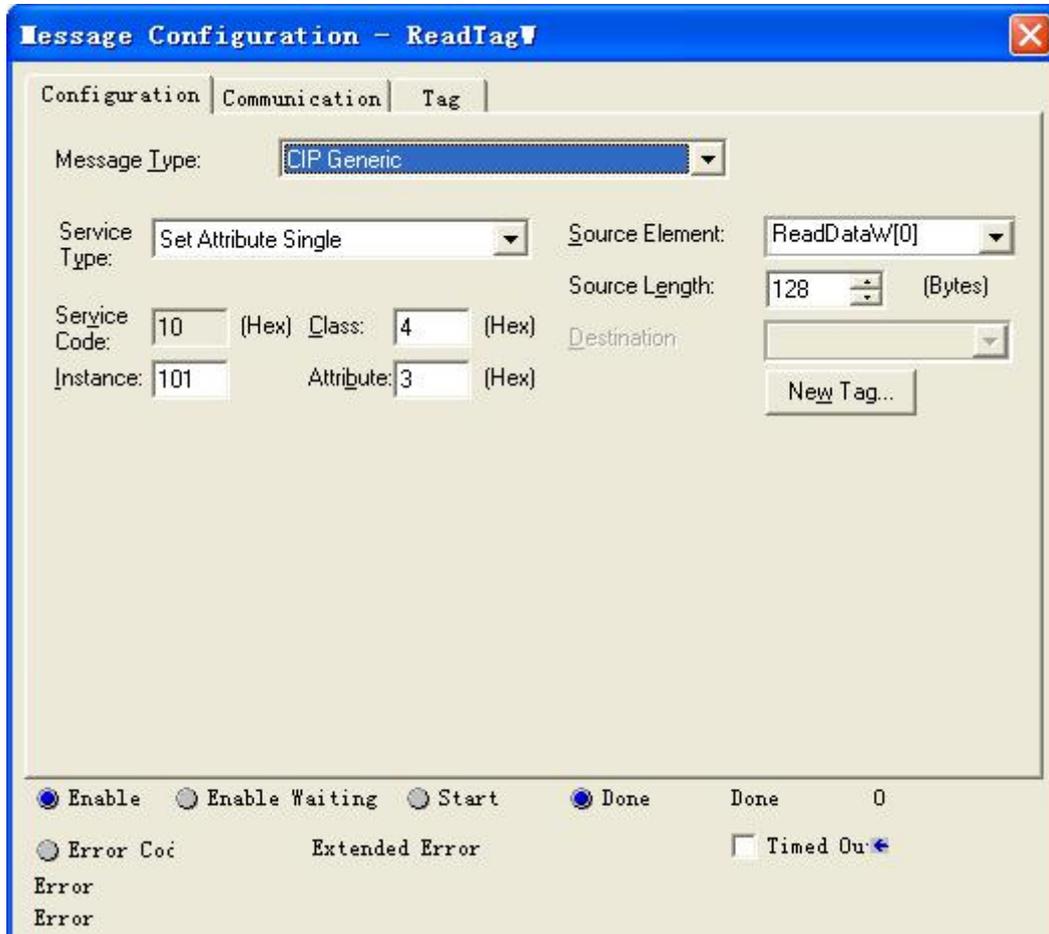
Instance: 101

Attribute: 3 (Hex)

Source Element: Select "WriteData" tag, it indicates the data in the "WriteData" tag will become the data PLC outputs.

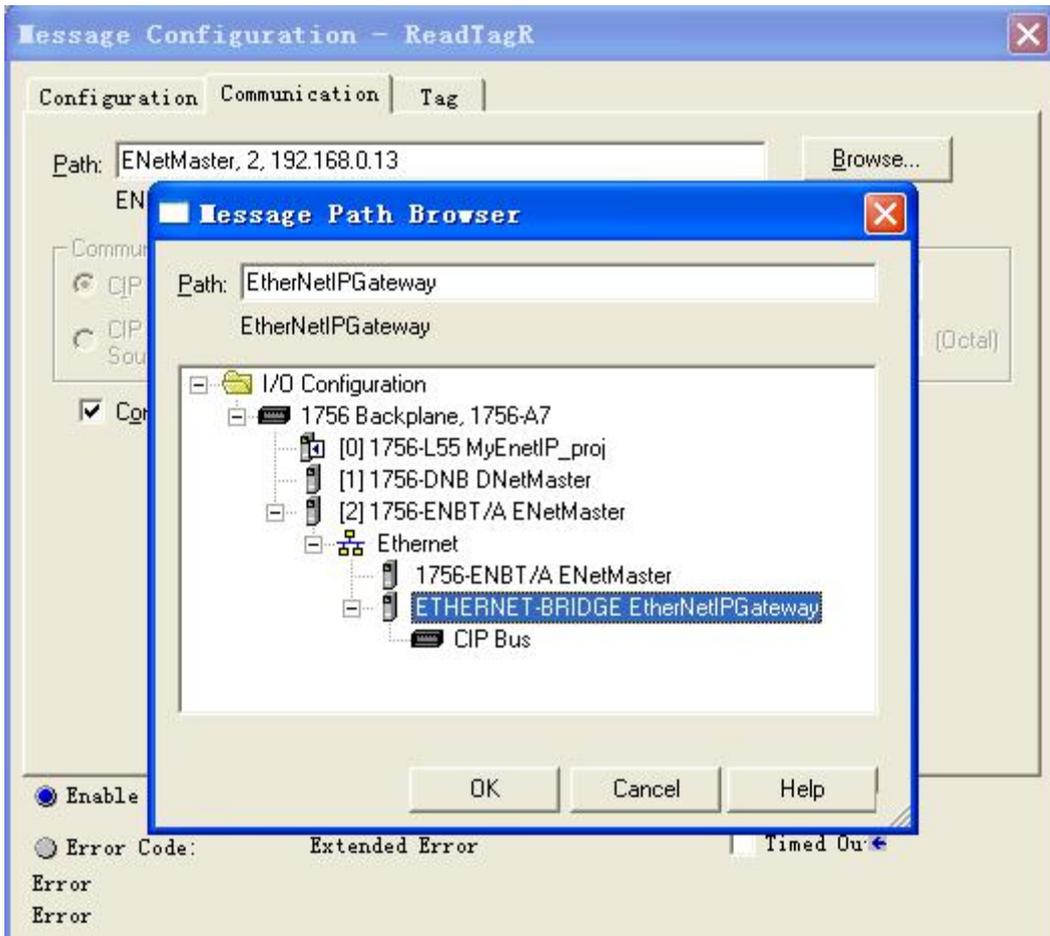
# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual

Source Length: Use byte as unit, this value should be less than or equal to the current selecting bytes which Instance represents (Configured bytes number in SST-EE-CFG).



Select "Communication" label, first click "Browse" button, select the gateway PLC connected in the new window, click "OK" to confirm:

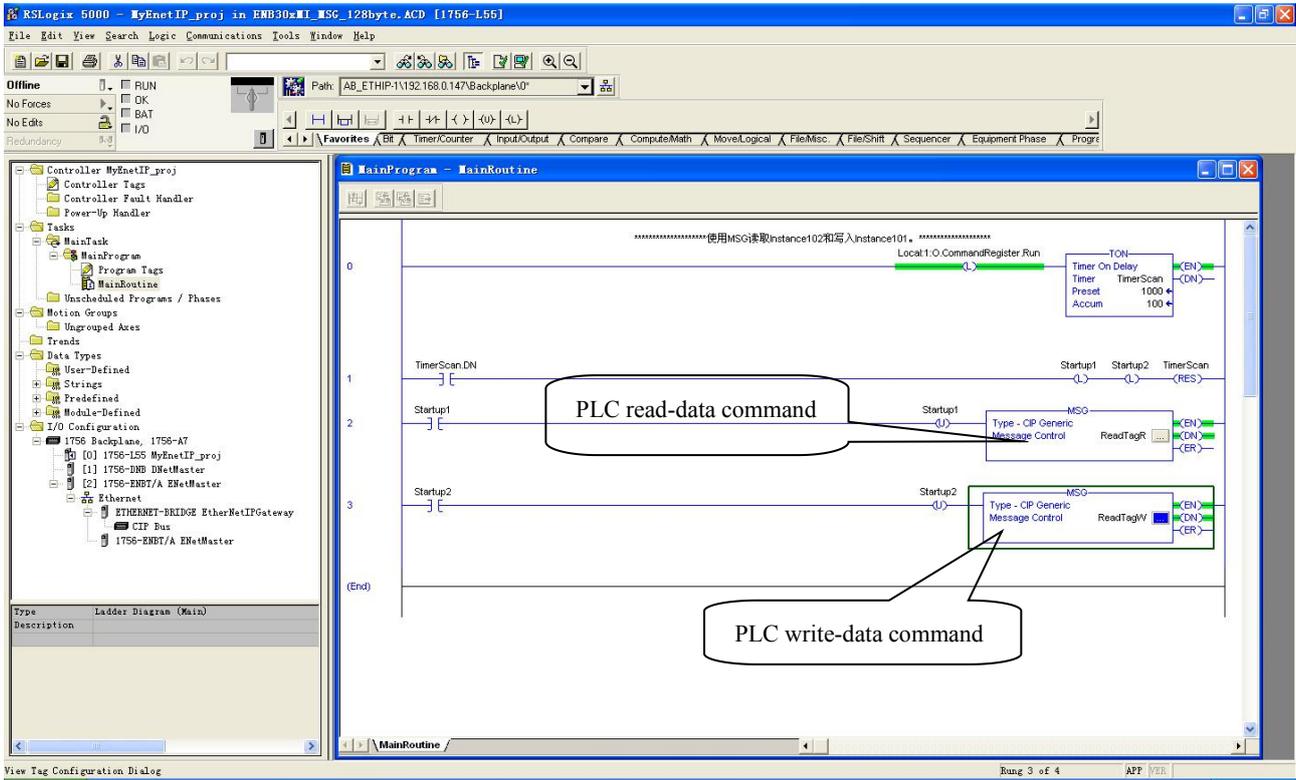
# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual



Shown as below, add a “MSG” command in the “MainRoutine” of “MainProgram” and select “WriteTag” as “Message Control”.

Download PLC program to the PLC and set PLC to “Online” state, the data in “WriteData” will be outputted to Modbus TCP master or slave through GT200-MT-EI.

# GT200-MT-EI Modbus TCP/EtherNet IP Gateway User Manual

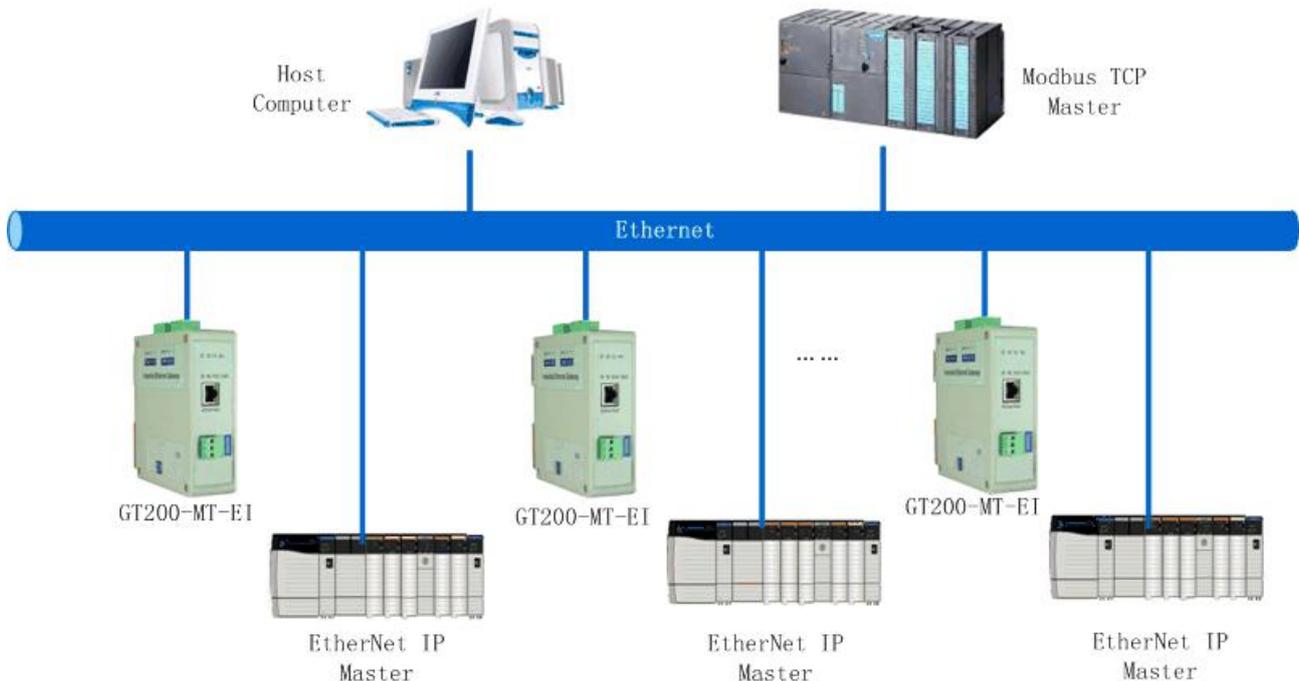


## 9 Typical Application

GT200-MT-EI can connect Modbus TCP slave equipment to the EtherNet/IP network, it can also realize the interconnection between Schneider Modbus TCP master PLC and AB EtherNet master PLC.

Here are some typical applications of GT200-MT-EI.

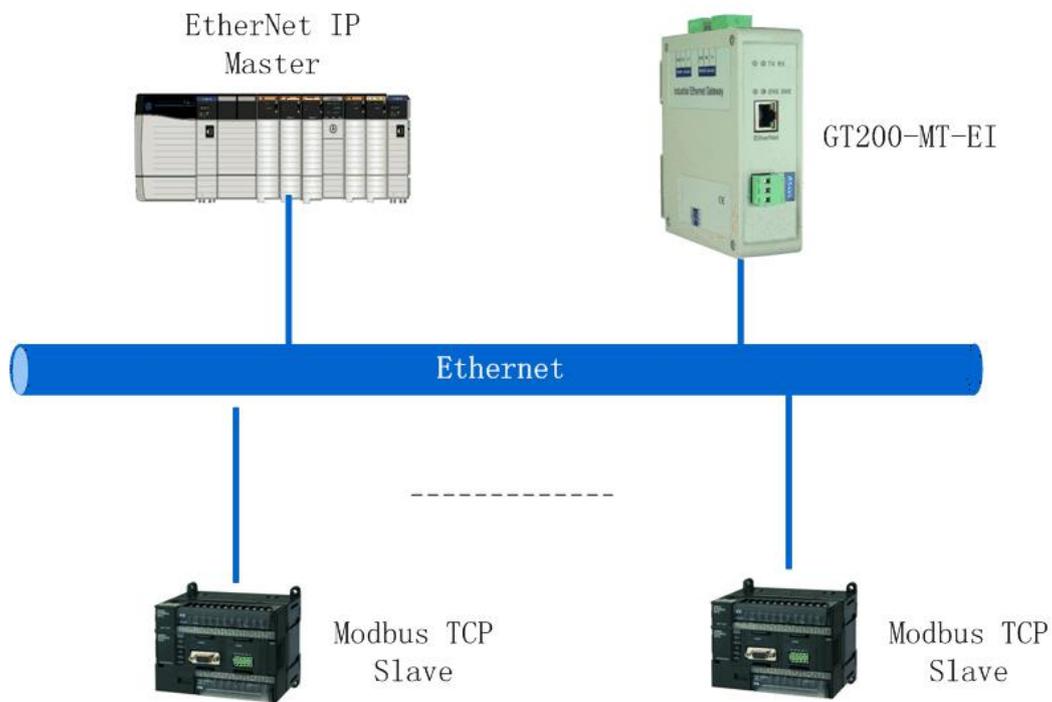
### 9.1 EtherNet/IP master PLCs interconnect with Modbus TCP master PLCs



In this case, different EtherNet/IP masters are connected to the same Modbus TCP master PLC with many GT200-MT-EI gateways through Ethernet switch machine, in this way many EtherNet/IP master PLC can communicate with Modbus TCP master PLC.

Note: GT200-MT-EI needs to be configured EtherNet/IP slave and Modbus TCP slave.

## 9.2 Modbus TCP slave devices connect to EtherNet/IP network

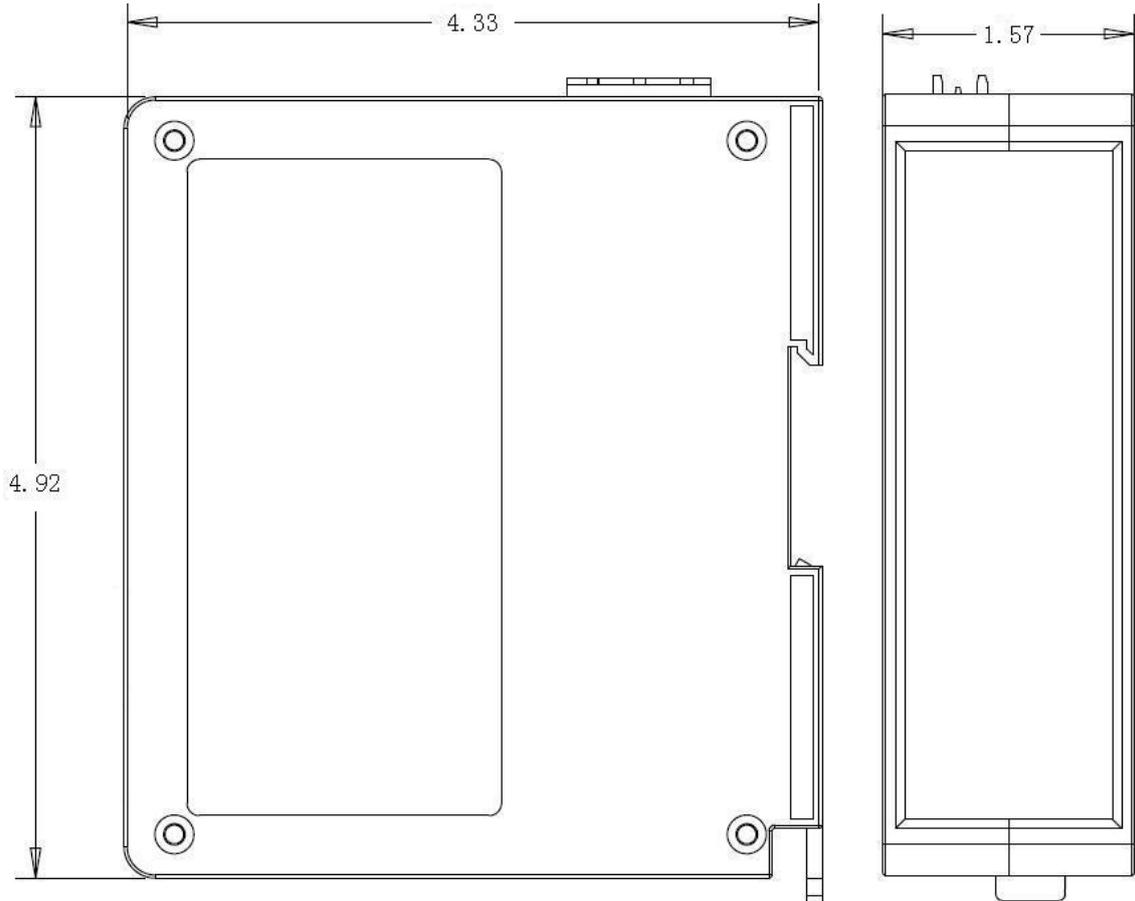


In this application case, GT200-MT-EI gateway needs to be configured as EtherNet/IP slave and Modbus TCP master. EtherNet/IP master devices, Modbus TCP slave devices, and industrial Ethernet gateway GT200-MT-EI connect with each other through Ethernet switch machine. It can realize the data uploading from Modbus TCP slave to EtherNet/IP master through data mapping of GT200-MT-EI.

## 10 Installation

### 10.1 Machine Dimension

Size: 1.57 in (width)\*4.92 in (height)\*4.33 in (depth)



## 10.2 Installation Method

35mm DIN rail mounting

